

### **FEATURES**

- Operates from Inputs as Low as ±30mV
- Less Than ±1°C Needed Across TEG to Harvest Energy
- Proprietary Auto-Polarity Architecture
- Complete Energy Harvesting Power Management System
  - Selectable V<sub>OUT</sub> of 2.35V, 3.3V, 4.1V or 5V
  - -2.2V, 5mA LDO
  - Logic-Controlled Output
  - Energy Storage Capability for Operation During Power Interruption
- Power Good Indicator
- Uses Compact Step-up Transformers
- Small, 20-lead (4mm × 4mm) QFN Package or 20-Lead SSOP

### **APPLICATIONS**

- Remote Sensor and Radio Power
- HVAC Systems
- Automatic Metering
- Building Automation
- Predictive Maintenance
- Industrial Wireless Sensing

# Auto-Polarity, Ultralow Voltage Step-Up Converter and Power Manager

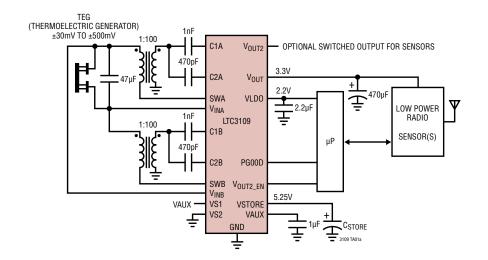
### DESCRIPTION

The LTC®3109 is a highly integrated DC/DC converter ideal for harvesting surplus energy from extremely low input voltage sources such as TEGs (thermoelectric generators) and thermopiles. Its unique, proprietary autopolarity topology\* allows it to operate from input voltages as low as 30mV regardless of polarity.

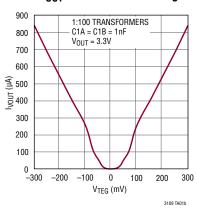
Using two compact step-up transformers and external energy storage elements, the LTC3109 provides a complete power management solution for wireless sensing and data acquisition. The 2.2V LDO can power an external microprocessor, while the main output can be programmed to one of four fixed voltages. The power good indicator signals that the main output is within regulation. A second output can be enabled by the host. A storage capacitor (or battery) can also be charged to provide power when the input voltage source is unavailable. Extremely low quiescent current and high efficiency maximizes the harvested energy available for the application.

The LTC3109 is available in a small, thermally enhanced 20-lead (4mm  $\times$  4mm) QFN package and a 20-lead SSOP package.

### TYPICAL APPLICATION



#### **VOLIT Current vs TEG Voltage**

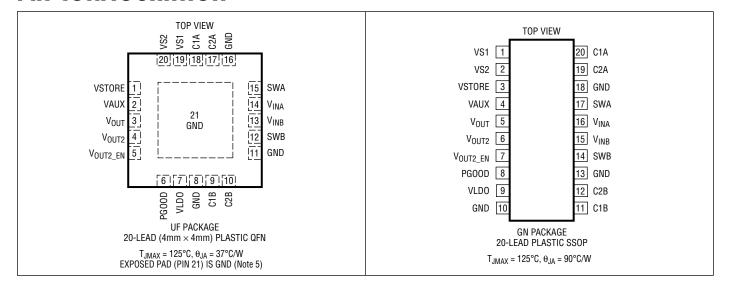




# **ABSOLUTE MAXIMUM RATINGS** (Note 1)

SWA, SWB, V <sub>INA</sub> , V <sub>INB</sub> Voltage –0.3V to 2V	VLDO, VSTORE0.3V to 6V
C1A, C1B Voltage0.3V to 6V	VAUX15mA Into V <sub>AUX</sub>
C2A, C2B Voltage (Note 6)8V to 8V	Operating Junction Temperature Range
V <sub>OUT2</sub> , V <sub>OUT2</sub> EN –0.3V to 6V	(Note 2)40°C to 125°C
VS1, VS2, V <sub>OUT</sub> , PGOOD0.3V to 6V	Storage Temperature Range65°C to 125°C

### PIN CONFIGURATION



### ORDER INFORMATION

LEAD FREE FINISH	TAPE AND REEL	PART MARKING*	PACKAGE DESCRIPTION	TEMPERATURE RANGE
LTC3109EUF#PBF	LTC3109EUF#TRPBF	3109	20-Lead (4mm × 4mm) Plastic QFN	-40°C to 125°C
LTC3109IUF#PBF	LTC3109IUF#TRPBF	3109	20-Lead (4mm × 4mm) Plastic QFN	-40°C to 125°C
LTC3109EGN#PBF	LTC3109EGN#TRPBF	LTC3109GN	20-Lead Plastic SSOP	-40°C to 125°C
LTC3109IGN#PBF	LTC3109IGN#TRPBF	LTC3109GN	20-Lead Plastic SSOP	-40°C to 125°C

Consult LTC Marketing for parts specified with wider operating temperature ranges. \*The temperature grade is identified by a label on the shipping container. Consult LTC Marketing for information on non-standard lead based finish parts.

For more information on lead free part marking, go to: http://www.linear.com/leadfree/ For more information on tape and reel specifications, go to: http://www.linear.com/tapeandreel/



# **ELECTRICAL CHARACTERISTICS** The $\bullet$ denotes the specifications which apply over the full operating junction temperature range, otherwise specifications are for $T_A = 25^{\circ}C$ (Note 2). VAUX = 5V unless otherwise noted.

PARAMETER	CONDITIONS		MIN	TYP	MAX	UNITS
Minimum Start-Up Voltage	Using 1:100 Transformer Turns Ratio, VAUX = 0V			±30	±50	mV
No-Load Input Current	Using 1:100 Transformer Turns Ratios, V <sub>IN</sub> = 30mV, V <sub>OUT2_EN</sub> = 0V, All Outputs Charged and in Regulation			6		mA
Input Voltage Range	Using 1:100 Transformer Turns Ratios	•	V <sub>STARTUP</sub>		±500	mV
Output Voltage	VS1 = VS2 = GND VS1 = VAUX, VS2 = GND VS1 = GND, VS2 = VAUX VS1 = VS2 = VAUX	•	2.30 3.234 4.018 4.875	2.350 3.300 4.100 5.000	2.40 3.366 4.182 5.10	V V V
VAUX Quiescent Current	No Load, All Outputs Charged			7	10	μΑ
VAUX Clamp Voltage	Current Into VAUX = 5mA	•	5.0	5.25	5.55	V
V <sub>OUT</sub> Quiescent Current	$V_{OUT} = 3.3V, V_{OUT2\_EN} = 0V$			0.2		μA
V <sub>OUT</sub> Current Limit	$V_{OUT} = 0V$	•	6	15	26	mA
N-Channel MOSFET On-Resistance	$C2B = C2A = 5V$ (Note 3) Measured from $V_{INA}$ or SWA, $V_{INB}$ or SWB to GND			0.35		Ω
LDO Output Voltage	0.5mA Load On V <sub>LDO</sub>	•	2.134	2.2	2.30	V
LDO Load Regulation	For 0mA to 2mA Load			0.5	1	%
LDO Line Regulation	For V <sub>AUX</sub> from 2.5V to 5V			0.05	0.2	%
LDO Dropout Voltage	I <sub>LD0</sub> = 2mA	•		100	200	mV
LDO Current Limit	$V_{LDO} = 0V$	•	5	12		mA
VSTORE Leakage Current	VSTORE = 5V			0.1	0.3	μА
VSTORE Current Limit	VSTORE = 0V	•	6	15	26	mA
V <sub>OUT2</sub> Leakage Current	$V_{OUT2} = 0V$ , $V_{OUT2\_EN} = 0V$			50		nA
VS1, VS2 Threshold Voltage		•	0.4	0.85	1.2	V
VS1, VS2 Input Current	$V_{S1} = V_{S2} = 5V$			1	50	nA
PGOOD Threshold (Rising)	Measured Relative to the V <sub>OUT</sub> Voltage			-7.5		%
PGOOD Threshold (Falling)	Measured Relative to the V <sub>OUT</sub> Voltage			-9		%
PGOOD V <sub>OL</sub>	Sink Current = 100μA			0.12	0.3	V
PGOOD V <sub>OH</sub>	Source Current = 0		2.1	2.2	2.3	V
PGOOD Pull-Up Resistance				1		MΩ
V <sub>OUT2_EN</sub> Threshold Voltage	V <sub>OUT2_EN</sub> Rising	•	0.4	1.0	1.3	V
V <sub>OUT2_EN</sub> Threshold Hysteresis				100		mV
V <sub>OUT2_EN</sub> Pull-Down Resistance				5		MΩ
V <sub>OUT2</sub> Turn-On Time				0.5		μs
V <sub>OUT2</sub> Turn-Off Time	(Note 3)			0.15		μѕ
V <sub>OUT2</sub> Current Limit	V <sub>OUT</sub> = 3.3V	•	0.2	0.3	0.5	А
V <sub>OUT2</sub> Current Limit Response Time	(Note 3)			350		ns
V <sub>OUT2</sub> P-Channel MOSFET On-Resistance	V <sub>OUT</sub> = 5V (Note 3)			1.0		Ω

**Note 1:** Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. Exposure to any Absolute Maximum Rating condition for extended periods may affect device reliability and lifetime.

**Note 2:** The LTC3109 is tested under pulsed load conditions such that  $T_J \approx T_A$ . The LTC3109E is guaranteed to meet specifications from

 $0^{\circ}\text{C}$  to  $85^{\circ}\text{C}$  junction temperature. Specifications over the  $-40^{\circ}\text{C}$  to  $125^{\circ}\text{C}$  operating junction temperature range are assured by design, characterization and correlation with statistical process controls. The LTC3109I is guaranteed over the full  $-40^{\circ}\text{C}$  to  $125^{\circ}\text{C}$  operating junction temperature range. Note that the maximum ambient temperature is determined by specific operating conditions in conjunction with





### **ELECTRICAL CHARACTERISTICS**

board layout, the rated thermal package thermal resistance and other environmental factors. The junction temperature  $(T_J)$  is calculated from the ambient temperature  $(T_A)$  and power dissipation  $(P_D)$  according to the formula:  $T_J = T_A + (P_D \bullet \theta_{JA} ^\circ C/W)$ , where  $\theta_{JA}$  is the package thermal impedance.

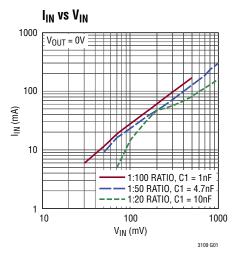
**Note 3:** Specification is guaranteed by design and not 100% tested in production.

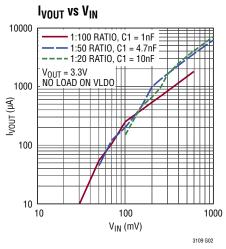
Note 4: Current measurements are made when the output is not switching.

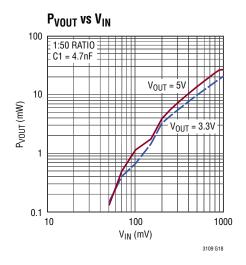
**Note 5:** Failure to solder the exposed backside of the QFN package to the PC board ground plane will result in a thermal resistance much higher than 37°C/W.

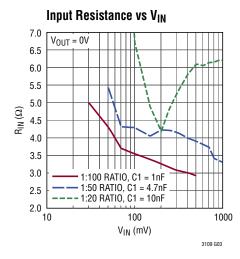
**Note 6:** The Absolute Maximum Rating is a DC rating. Under certain conditions in the applications shown, the peak AC voltage on the C2A and C2B pins may exceed ±8V. This behavior is normal and acceptable because the current into the pin is limited by the impedance of the coupling capacitor.

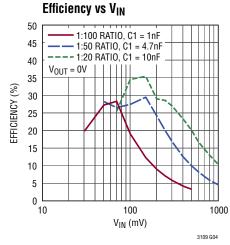
### TYPICAL PERFORMANCE CHARACTERISTICS $T_A = 25^{\circ}C$ , unless otherwise noted.

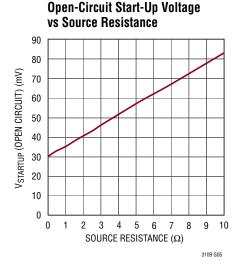








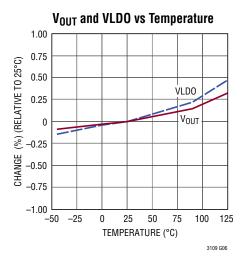


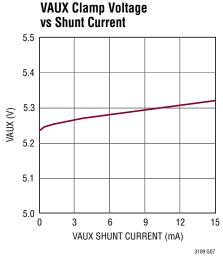


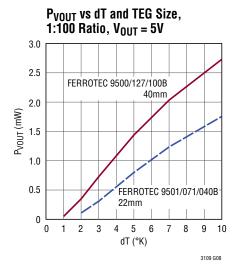
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# TYPICAL PERFORMANCE CHARACTERISTICS $T_A = 25^{\circ}C$ , unless otherwise noted.







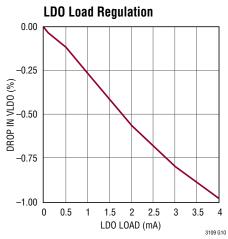
Resonant Switching Waveforms

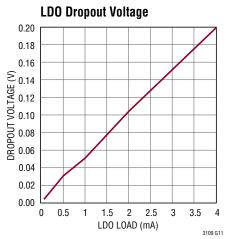
C1 A OR B
2V/DIV

C2 A OR B
2V/DIV

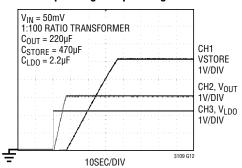
20µs/DIV

3109 G9

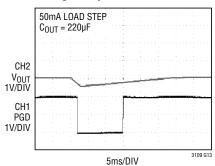


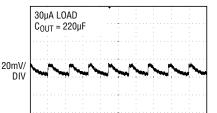


#### Start-Up Voltage Sequencing





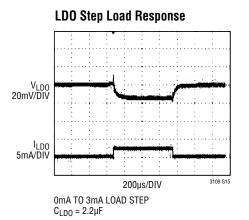


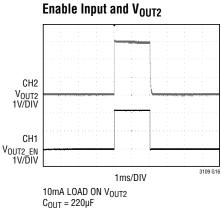


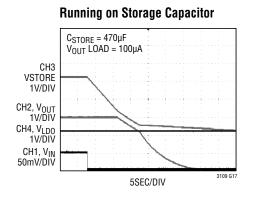
100ms/DIV

V<sub>OUT</sub> Ripple

# TYPICAL PERFORMANCE CHARACTERISTICS TA = 25°C, unless otherwise noted.







### PIN FUNCTIONS (QFN/SSOP)

**VSTORE (Pin 1/Pin 3):** Output for the Storage Capacitor or Battery. A large storage capacitor may be connected from this pin to GND for powering the system in the event the input voltage is lost. It will be charged up to the maximum VAUX clamp voltage. If not used, this pin should be left open or tied to VAUX.

**VAUX (Pin 2/Pin 4):** Output of the Internal Rectifier Circuit and  $V_{CC}$  for the IC. Bypass VAUX with at least 1µF of capacitance to ground. An active shunt regulator clamps VAUX to 5.25V (typical).

**V<sub>OUT</sub>** (**Pin 3/Pin 5**): Main Output of the Converter. The voltage at this pin is regulated to the voltage selected by VS1 and VS2 (see Table 1). Connect this pin to a reservoir capacitor or to a rechargeable battery. Any high current pulse loads must be fed by the reservoir capacitor on this pin.

 $V_{OUT2}$  (Pin 4/ Pin 6): Switched Output of the Converter. Connect this pin to a switched load. This output is open until  $V_{OUT\_EN}$  is driven high, then it is connected to  $V_{OUT}$  through a  $1\Omega$  PMOS switch. If not used, this pin should be left open or tied to  $V_{OUT}$ .

 $V_{OUT2\_EN}$  (Pin 5/Pin 7): Enable Input for  $V_{OUT2}$ .  $V_{OUT2}$  will be enabled when this pin is driven high. There is an internal 5M pull-down resistor on this pin. If not used, this pin can be left open or grounded.

**PGOOD (Pin 6/Pin 8):** Power Good Output. When  $V_{OUT}$  is within 7.5% of its programmed value, this pin will be pulled up to the LDO voltage through a 1M resistor. If  $V_{OUT}$  drops 9% below its programmed value PGOOD will go low. This pin can sink up to  $100\mu A$ .

**VLDO (Pin 7/Pin 9):** Output of the 2.2V LDO. Connect a  $2.2\mu F$  or larger ceramic capacitor from this pin to GND. If not used, this pin should be tied to VAUX.

**GND** (Pins 8, 11, 16, Exposed Pad Pin 21/Pins 10, 13, 18): Ground Pins. Connect these pins directly to the ground plane. The exposed pad serves as a ground connection and as a means of conducting heat away from the die.

**VS2** (**Pin 20/Pin 2**): V<sub>OUT</sub> Select Pin 2. Connect this pin to ground or VAUX to program the output voltage (see Table 1).

**VS1 (Pin 19/Pin 1):**  $V_{OUT}$  Select Pin 1. Connect this pin to ground or VAUX to program the output voltage (see Table 1).

Table 1. Regulated Output Voltage Using Pins VS1 and VS2

VS2	VS1	V <sub>OUT</sub>
GND	GND	2.35V
GND	VAUX	3.3V
VAUX	GND	4.1V
VAUX	VAUX	5.0V

### PIN FUNCTIONS (DFN/SSOP)

**C1B (Pin 9/Pin 11):** Input to the Charge Pump and Rectifier Circuit for Channel B. Connect a capacitor from this pin to the secondary winding of the "B" step-up transformer. See the Applications Information section for recommended capacitor values.

**C1A (Pin 18/Pin 20):** Input to the Charge Pump and Rectifier Circuit for Channel A. Connect a capacitor from this pin to the secondary winding of the "A" step-up transformer. See the Applications Information section for recommended capacitor values.

**C2B** (**Pin 10/Pin 12**): Input to the Gate Drive Circuit for SWB. Connect a capacitor from this pin to the secondary winding of the "B" step-up transformer. See the Applications Information section for recommended capacitor values.

**C2A (Pin 17/Pin 19):** Input to the Gate Drive Circuit for SWA. Connect a capacitor from this pin to the secondary winding of the "A" step-up transformer. See the Applications Information section for recommended capacitor values.

**SWA (Pin 15/Pin 17):** Connection to the Internal N-Channel Switch for Channel A. Connect this pin to the primary winding of the "A" transformer.

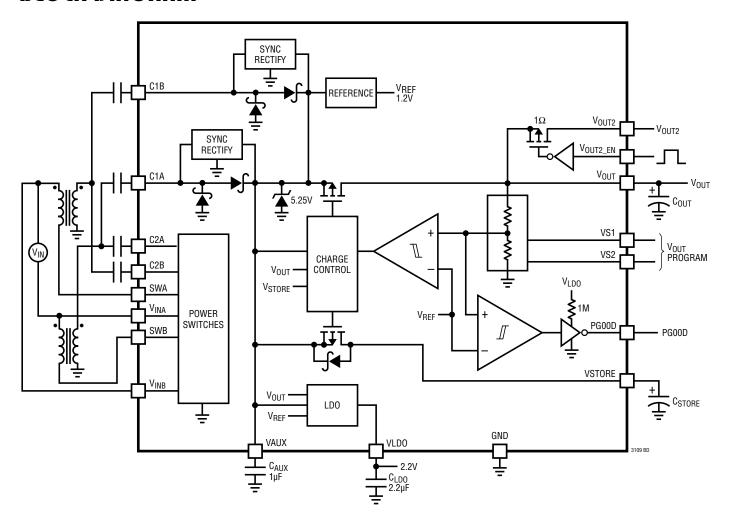
**SWB (Pin 12/Pin 14):** Connection to the Internal N-Channel Switch for Channel B. Connect this pin to the primary winding of the "B" transformer.

**V**<sub>INA</sub> (**Pin 14/Pin 16**): Connection to the Internal N-Channel Switch for Channel A. Connect this pin to one side of the input voltage source (see Typical Applications).

**V**<sub>INB</sub> (**Pin 13/Pin 15**): Connection to the Internal N-Channel Switch for Channel B. Connect this pin to the other side of the input voltage source (see Typical Applications).



# **BLOCK DIAGRAM**



### **OPERATION** (Refer to the Block Diagram)

The LTC3109 is designed to use two small external step-up transformers to create an ultralow input voltage step-up DC/DC converter and power manager that can operate from input voltages of either polarity. This unique capability enables energy harvesting from thermoelectric generators (TEGs) in applications where the temperature differential across the TEG may be of either (or unknown) polarity. It can also operate from low level AC sources. It is ideally suited for low power wireless sensors and other applications in which surplus energy harvesting is used to generate system power because traditional battery power is inconvenient or impractical.

The LTC3109 is designed to manage the charging and regulation of multiple outputs in a system in which the average power draw is very low, but where periodic pulses of higher load current may be required. This is typical of wireless sensor applications, where the quiescent power draw is extremely low most of the time, except for transmit pulses when circuitry is powered up to make measurements and transmit data.

The LTC3109 can also be used to trickle charge a standard capacitor, super capacitor or rechargeable battery, using energy harvested from a TEG or low level AC source.

#### **Resonant Oscillator**

The LTC3109 utilizes MOSFET switches to form a resonant step-up oscillator that can operate from an input of either polarity using external step-up transformers and small coupling capacitors. This allows it to boost input voltages as low as 30mV high enough to provide multiple regulated output voltages for powering other circuits. The frequency of oscillation is determined by the inductance of the transformer secondary winding, and is typically in the range of 10kHz to 100kHz. For input voltages as low as 30mV, transformers with a turns ratio of about 1:100 is recommended. For operation from higher input voltages, this ratio can be lower. See the Applications Information section for more information on selecting the transformers.

#### **Charge Pump and Rectifier**

The AC voltage produced on the secondary winding of the transformer is boosted and rectified using an external charge pump capacitor (from the secondary winding to pin C1A or C1B) and the rectifiers internal to the LTC3109. The rectifier circuit feeds current into the  $V_{AUX}$  pin, providing charge to the external VAUX capacitor and the other outputs.

#### VAUX

The active circuits within the LTC3109 are powered from VAUX, which should be bypassed with a  $1\mu F$  minimum capacitor. Once VAUX exceeds 2.5V, the main  $V_{OUT}$  is allowed to start charging.

An internal shunt regulator limits the maximum voltage on VAUX to 5.25V typical. It shunts to ground any excess current into VAUX when there is no load on the converter or the input source is generating more power than is required by the load. This current should be limited to 15mA max.

#### **Voltage Reference**

The LTC3109 includes a precision, micropower reference, for accurate regulated output voltages. This reference becomes active as soon as VAUX exceeds 2V.

#### **Synchronous Rectifiers**

Once VAUX exceeds 2V, synchronous rectifiers in parallel with each of the internal rectifier diodes take over the job of rectifying the input voltage at pins C1A and C1B, improving efficiency.

#### Low Dropout Linear Regulator (LDO)

The LTC3109 includes a low current LDO to provide a regulated 2.2V output for powering low power processors or other low power ICs. The LDO is powered by the higher of VAUX or  $V_{OUT}$ . This enables it to become active as soon as VAUX has charged to 2.3V, while the



### **OPERATION** (Refer to the Block Diagram)

 $V_{OUT}$  storage capacitor is still charging. In the event of a step load on the LDO output, current can come from the main  $V_{OUT}$  reservoir capacitor. The LDO requires a 2.2 $\mu$ F ceramic capacitor for stability. Larger capacitor values can be used without limitation, but will increase the time it takes for all the outputs to charge up. The LDO output is current limited to 5mA minimum.

#### **V**OUT

The main output voltage on  $V_{OUT}$  is charged from the VAUX supply, and is user-programmed to one of four regulated voltages using the voltage select pins VS1 and VS2, according to Table 2. Although the logic-threshold voltage for VS1 and VS2 is 0.85V typical, it is recommended that they be tied to ground or VAUX.

Table 2

VS2	VS1	V <sub>OUT</sub>
GND	GND	2.35V
GND	VAUX	3.3V
VAUX	GND	4.1V
VAUX	VAUX	5V

When the output voltage drops slightly below the regulated value, the charging current will be enabled as long as VAUX is greater than 2.5 V. Once  $V_{OUT}$  has reached the proper value, the charging current is turned off. The resulting ripple on  $V_{OUT}$  is typically less than 20mV peak to peak.

The internal programmable resistor divider, controlled by VS1 and VS2, sets  $V_{OUT}$ , eliminating the need for very high value external resistors that are susceptible to noise pickup and board leakages.

In a typical application, a reservoir capacitor (typically a few hundred microfarads) is connected to  $V_{OUT}$ . As soon as VAUX exceeds 2.5V, the  $V_{OUT}$  capacitor will begin to charge up to its regulated voltage. The current available to charge the capacitor will depend on the input voltage and transformer turns ratio, but is limited to about 15mA typical. Note that for very low input voltages, this current may be in the range of  $1\mu A$  to  $1000\mu A$ .

#### PG00D

A power good comparator monitors the  $V_{OUT}$  voltage. The PGOOD pin is an open-drain output with a weak pullup (1M $\Omega$ ) to the LDO voltage. Once  $V_{OUT}$  has charged to within 7.5% of its programmed voltage, the PGOOD output will go high. If  $V_{OUT}$  drops more than 9% from its programmed voltage, PGOOD will go low. The PGOOD output is designed to drive a microprocessor or other chip I/O and is not intended to drive a higher current load such as an LED. The PGOOD pin can also be pulled low in a wire-OR configuration with other circuitry.

#### V<sub>OUT2</sub>

 $V_{OUT2}$  is an output that can be turned on and off by the host using the  $V_{OUT2\_EN}$  pin. When enabled,  $V_{OUT2}$  is connected to  $V_{OUT}$  through a  $1\Omega$  P-channel MOSFET switch. This output, controlled by a host processor, can be used to power external circuits such as sensors and amplifiers, that don't have a low power "sleep" or shutdown capability.  $V_{OUT2}$  can be used to power these circuits only when they are needed.

Minimizing the amount of decoupling capacitance on  $V_{OUT2}$  enables it to be switched on and off faster, allowing shorter pulse times and therefore smaller duty cycles in applications such as a wireless sensor/transmitter. A small  $V_{OUT2}$  capacitor will also minimize the energy that will be wasted in charging the capacitor every time  $V_{OUT2}$  is enabled.

 $V_{\text{OUT2}}$  has a current limiting circuit that limits the peak current to 0.3A typical.

The  $V_{OUT2}$  enable input has a typical threshold of 1V with 100mV of hysteresis, making it logic compatible. If  $V_{OUT2\_EN}$  (which has an internal 5M pull-down resistor) is low,  $V_{OUT2}$  will be off. Driving  $V_{OUT2\_EN}$  high will turn on the  $V_{OUT2}$  output.

Note that while  $V_{OUT2\_EN}$  is high, the current limiting circuitry for  $V_{OUT2}$  draws an extra  $8\mu A$  of quiescent current from  $V_{OUT}$ . This added current draw has a negligible effect

LINEAR

### **OPERATION** (Refer to the Block Diagram)

on the application and capacitor sizing, since the load on the  $V_{OUT2}$  output, when enabled, is likely to be orders of magnitude higher than  $8\mu A$ .

#### **VSTORE**

The VSTORE output can be used to charge a large storage capacitor or rechargeable battery. Once  $V_{OUT}$  has reached regulation, the VSTORE output will be allowed to charge up to the clamped VAUX voltage (5.25V typical). The storage element on VSTORE can then be used to power the system in the event that the input source is lost, or is unable to provide the current demanded by the  $V_{OUT}$ ,  $V_{OUT2}$  and LDO outputs.

If VAUX drops below VSTORE, the LTC3109 will automatically draw current from the storage element. Note that it may take a long time to charge a large storage capacitor, depending on the input energy available and the loading on  $V_{OUT}$  and VLDO.

Since the maximum charging current available at the VSTORE output is limited to about 15mA, it can safely be used to trickle charge NiCd or NiMH batteries for energy storage when the input voltage is lost.

Note that VSTORE is not intended to supply high pulse load currents to  $V_{OUT}$ . Any pulse load on  $V_{OUT}$  must be handled by the  $V_{OUT}$  reservoir capacitor.

#### **Short-Circuit Protection**

All outputs of the LTC3109 are current limited to protect against short circuits to ground.

#### **Output Voltage Sequencing**

A timing diagram showing the typical charging and voltage sequencing of the outputs is shown in Figure 1. Note that the horizontal (time) axis is not to scale, and is used for illustration purposes to show the relative order in which the output voltages come up.

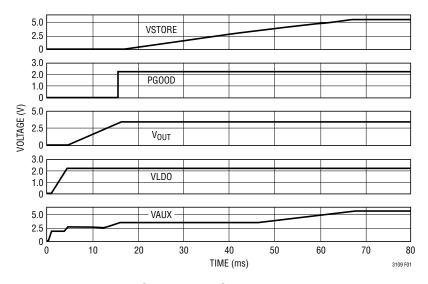


Figure 1. Output Voltage Sequencing (with  $V_{OUT}$  Programmed for 3.3V). Time Not to Scale



#### INTRODUCTION

The LTC3109 is designed to gather energy from very low input voltage sources and convert it to usable output voltages to power microprocessors, wireless transmitters and analog sensors. Its architecture is specifically tailored to applications where the input voltage polarity is unknown, or can change. This "auto-polarity" capability makes it ideally suited to energy harvesting applications using a TEG whose temperature differential may be of either polarity.

Applications such as wireless sensors typically require much more peak power, and at higher voltages, than the input voltage source can produce. The LTC3109 is designed to accumulate and manage energy over a long period of time to enable short power pulses for acquiring and transmitting data. The pulses must occur at a low enough duty cycle that the total output energy during the pulse does not exceed the average source power integrated over the accumulation time between pulses. For many applications, this time between pulses could be seconds, minutes or hours.

The PGOOD signal can be used to enable a sleeping microprocessor or other circuitry when  $V_{OUT}$  reaches regulation, indicating that enough energy is available for a transmit pulse.

#### **INPUT VOLTAGE SOURCES**

The LTC3109 can operate from a number of low input voltage sources, such as Peltier cells (thermoelectric generators), or low level AC sources. The minimum input voltage required for a given application will depend on the transformer turns ratios, the load power required, and the internal DC resistance (ESR) of the voltage source. Lower ESR sources will allow operation from lower input voltages, and provide higher output power capability.

For a given transformer turns ratio, there is a maximum recommended input voltage to avoid excessively high secondary voltages and power dissipation in the shunt regulator. It is recommended that the maximum input voltage times the turns ratio be less than 50.

Note that a low ESR decoupling capacitor may be required across a DC input source to prevent large voltage droop and

ripple caused by the source's ESR and the peak primary switching current (which can reach hundreds of milliamps). Since the input voltage may be of either polarity, a ceramic capacitor is recommended.

#### PELTIER CELL (THERMOELECTRIC GENERATOR)

A Peltier cell is made up of a large number of series-connected P-N junctions, sandwiched between two parallel ceramic plates. Although Peltier cells are often used as coolers by applying a DC voltage to their inputs, they will also generate a DC output voltage, using the Seebeck effect, when the two plates are at different temperatures.

When used in this manner, they are referred to as thermoelectric generators (TEGs). The polarity of the output voltage will depend on the polarity of the temperature differential between the TEG plates. The magnitude of the output voltage is proportional to the magnitude of the temperature differential between the plates.

The low voltage capability of the LTC3109 design allows it to operate from a typical TEG with temperature differentials as low as 1°C of either polarity, making it ideal for harvesting energy in applications where a temperature difference exists between two surfaces or between a surface and the ambient temperature. The internal resistance (ESR) of most TEGs is in the range of  $1\Omega$  to  $5\Omega$ , allowing for reasonable power transfer. The curves in Figure 2 show the open-circuit output voltage and maximum power transfer for a typical TEG with an ESR of  $2\Omega$ , over a 20°C range of temperature differential (of either polarity).

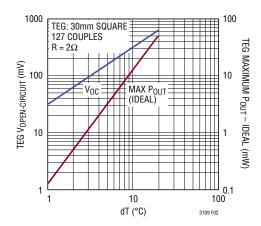


Figure 2. Typical Performance of a Peltier Cell Acting as a Power Generator (TEG)



#### TEG LOAD MATCHING

The LTC3109 was designed to present an input resistance (load) in the range of  $2\Omega$  to  $10\Omega$ , depending on input voltage, transformer turns ratio and the C1A and C2A capacitor values (as shown in the Typical Performance curves). For a given turns ratio, as the input voltage drops, the input resistance increases. This feature allows the LTC3109 to optimize power transfer from sources with a few Ohms of source resistance, such as a typical TEG. Note that a lower source resistance will always provide more output current capability by providing a higher input voltage under load.

#### **Table 3. Peltier Cell Manufacturers**

CUI Inc www.cui.com Ferrotec www.ferrotec.com/products/thermal/modules/ www.fujitaka.com/pub/peltier/english/thermoelectric power.html Hi-Z Technology www.hi-z.com Kryotherm www.kryotherm Laird Technologies www.lairdtech.com Micropelt www.micropelt.com Nextreme www.nextreme.com TE Technology www.tetech.com/Peltier-Thermoelectric-Cooler-Modules.html

#### UNIPOLAR APPLICATIONS

The LTC3109 can also be configured to operate from two independent unipolar voltage sources, such as two TEGs in different locations. In this configuration, energy can be harvested from either or both sources simultaneously. See the Typical Applications for an example.

The LTC3109 can also be configured to operate from a single unipolar source, using a single step-up transformer, by ganging its  $V_{\text{IN}}$  and SW pins together. In this manner, it can extract the most energy from very low resistance sources. See Figure 3 for an example of this configuration, along with the performance curves.

#### **PELTIER CELL (TEG) SUPPLIERS**

Peltier cells are available in a wide range of sizes and power capabilities, from less than 10mm square to over 50mm square. They are typically 2mm to 5mm in height. A list of some Peltier cell manufacturers is given in Table 3 and some recommended part numbers in Table 4.

#### COMPONENT SELECTION

#### **Step-Up Transformer**

The turns ratio of the step-up transformers will determine how low the input voltage can be for the converter to start. Due to the auto-polarity architecture, two identical step-up transformers should be used, unless the temperature drop across the TEG is significantly different in one polarity, in which case the ratios may be different.

Table 4. Recommended TEG Part Numbers by Size

MANUFACTURER	15mm	20mm	30mm	40mm
CUI Inc. (Distributor)	CP60133	CP60233	CP60333	CP85438
Ferrotec	9501/031/030 B	9501/071/040 B	9500/097/090 B	9500/127/100 B
Fujitaka	FPH13106NC	FPH17106NC	FPH17108AC	FPH112708AC
Kryotherm			TGM-127-1.0-0.8	LCB-127-1.4-1.15
Laird Technology			PT6.7.F2.3030.W6	PT8.12.F2.4040.TA.W6
Marlow Industries		RC3-8-01	RC6-6-01	RC12-8-01LS
Tellurex	C2-15-0405	C2-20-0409	C2-30-1505	C2-40-1509
TE Technology	TE-31-1.0-1.3	TE-31-1.4-1.15	TE-71-1.4-1.15	TE-127-1.4-1.05



Tellurex

www.tellurex.com/

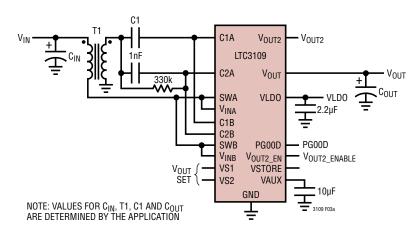
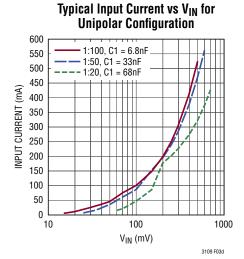
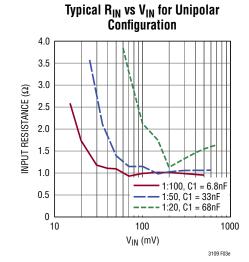


Figure 3. Unipolar Application

#### Typical Efficiency vs V<sub>IN</sub> for Typical I<sub>VOUT</sub> vs V<sub>IN</sub> for Unipolar Configuration Typical P<sub>VOUT</sub> vs dT for Unipolar Unipolar Configuration Configuration 10000 60 10 FERROTEC 9500/127/100B, 40mm TEG V<sub>OUT</sub> = 3.3V 55 C1 = 33nF, T1 = COILCRAFT LPR6235-123QML 1:50 RATIO 50 45 $V_{OUT} = 5V$ 1000 40 EFFICIENCY (%) 35 $V_{OUT} = 3.3V$ P<sub>OUT</sub> (mW) Ινουτ (μΑ) 30 25 100 20 15 1:100, C1 = 6.8nF 1:100, C1 = 6.8nF 10 - 1:50, C1 = 33nF 1:50, C1 = 33nF 5 -- 1:20, C1 = 68nF -- 1:20, C1 = 68nF 0 10 10 10 100 100 10 100 1000 dT (°K) $V_{IN}$ (mV) $V_{IN}$ (mV) 3109 F03b 3109 F03f 3109 F03c





3109fb

1000



Using a 1:100 primary-secondary ratio yields start-up voltages as low as 30mV. Other factors that affect performance are the resistance of the transformer windings and the inductance of the windings. Higher DC resistance will result in lower efficiency and higher start-up voltages. The secondary winding inductance will determine the resonant frequency of the oscillator, according to the formula below.

Freq = 
$$\frac{1}{2 \cdot \pi \cdot \sqrt{L_{SFC} \cdot C}}$$
 Hz

where L<sub>SEC</sub> is the inductance of one of the secondary windings and C is the load capacitance on the secondary winding. This is comprised of the input capacitance at pin C2A or C2B, typically 70pF each, in parallel with the transformer secondary winding's shunt capacitance. The recommended resonant frequency is in the range of 10kHz to 100kHz. Note that loading will also affect the resonant frequency. See Table 5 for some recommended transformers.

Table 5. Recommended Transformers

VENDOR	TYPICAL START- UP VOLTAGE	PART NUMBER
Coilcraft www.coilcraft.com	25mV 35mV 85mV	LPR6235-752SML (1:100 ratio) LPR6235-123QML (1:50 ratio) LPR6235-253PML (1:20 ratio)
Würth www.we-online	25mV 35mV 85mV	74488540070 (1:100 Ratio) 74488540120 (1:50 Ratio) 74488540250 (1:20 Ratio)

#### **USING EXTERNAL CHARGE PUMP RECTIFIERS**

The synchronous rectifiers in the LTC3109 have been optimized for low frequency, low current operation, typical of low input voltage applications. For applications where the resonant oscillator frequency exceeds 100kHz, or a transformer turns ratio of less than 1:20 is used, or the C1A and C1B capacitor values are greater than 68nF, the use of external charge pump rectifiers (1N4148 or 1N914 or equivalent) is recommended. See the Typical Application circuits for an example. Avoid the use of Schottky rectifiers, as their low forward voltage increases the minimum start-up voltage.

#### C1 CAPACITOR

The charge pump capacitor that is connected from each transformer's secondary winding to the corresponding C1A and C1B pins has an effect on converter input resistance and maximum output current capability. Generally a minimum value of 1nF is recommended when operating from very low input voltages using a transformer with a ratio of 1:100. Capacitor values of 2.2nF to 10nF will provide higher output current at higher input voltages, however larger capacitor values can compromise performance when operating at low input voltage or with high resistance sources. For higher input voltages and lower turns ratios, the value of the C1 capacitor can be increased for higher output current capability. Refer to the Typical Applications examples for the recommended value for a given turns ratio.

#### **C2 CAPACITOR**

The C2 capacitors connect pins C2A and C2B to their respective transformer secondary windings. For most applications a capacitor value of 470pF is recommended. Smaller capacitor values tend to raise the minimum start-up voltage, and larger capacitor values can lower efficiency.

Note that the C1 and C2 capacitors must have a voltage rating greater than the maximum input voltage times the transformer turns ratio.

#### **VOUT AND VSTORE CAPACITOR**

For pulsed load applications, the  $V_{OUT}$  capacitor should be sized to provide the necessary current when the load is pulsed on. The capacitor value required will be dictated by the load current ( $I_{LOAD}$ ), the duration of the load pulse ( $t_{PULSE}$ ), and the amount of  $V_{OUT}$  voltage droop the application can tolerate ( $\Delta V_{OUT}$ ). The capacitor must be rated for whatever voltage has been selected for  $V_{OUT}$  by VS1 and VS2:

$$C_{OUT}(\mu F) \ge \frac{I_{LOAD(mA)} \cdot t_{PULSE(ms)}}{\Delta V_{OUT}(V)}$$



Note that there must be enough energy available from the input voltage source for  $V_{OUT}$  to recharge the capacitor during the interval between load pulses (as discussed in Design Example 1). Reducing the duty cycle of the load pulse will allow operation with less input energy.

The VSTORE capacitor may be of very large value (thousands of microfarads or even Farads), to provide energy storage at times when the input voltage is lost. Note that this capacitor can charge all the way to the VAUX clamp voltage of 5.25V typical (regardless of the settings for  $V_{OUT}$ ), so be sure that the holdup capacitor has a working voltage rating of at least 5.5V at the temperature that it will be used.

The VSTORE input is not designed to provide high pulse load currents to  $V_{OUT}$ . The current path from VSTORE to  $V_{OUT}$  is limited to about 26mA max.

The VSTORE capacitor can be sized using the following formula:

$$C_{\text{STORE}} \ge \frac{\left(7\mu A + I_{Q} + I_{\text{LDO}} + \left(I_{\text{PULSE}} \bullet t_{\text{PULSE}} \bullet f\right)\right) \bullet t_{\text{STORE}}}{5.25 - V_{\text{OUT}}}$$

where  $7\mu A$  is the quiescent current of the LTC3109,  $I_Q$  is the load on  $V_{OUT}$  in between pulses,  $I_{LDO}$  is the load on the LDO between pulses,  $I_{PULSE}$  is the total load during the pulse,  $t_{PULSE}$  is the duration of the pulse, f is the frequency of the pulses,  $t_{STORE}$  is the total storage time required and  $V_{OUT}$  is the output voltage required. Note that for a programmed output voltage of 5V, the VSTORE capacitor cannot provide any beneficial storage time to  $V_{OUT}$ .

To minimize losses and capacitor charge time, all capacitors used for  $V_{OUT}$  and VSTORE should be low leakage. See Table 6 for recommended storage capacitors.

**Table 6. Recommended Storage Capacitors** 

VENDOR	PART NUMBER/SERIES
AVX	BestCap Series
www.avx.com	TAJ and TPS Series Tantalum
Cap-XX www.cap-xx.com	GZ Series
Cooper/Bussman	KR Series
www.bussmann.com/3/PowerStor.html	P Series
Vishay/Sprague	Tantamount 592D
www.vishay.com/capacitors	595D Tantalum

Note that storage capacitors requiring voltage balancing resistors are not recommended due to the steady-state current draw of the resistors.

#### **PCB LAYOUT GUIDELINES**

Due to the rather low switching frequency of the resonant converter and the low power levels involved, PCB layout is not as critical as with many other DC/DC converters. There are however, a number of things to consider.

Due to the very low input voltages the circuit operates from, the connections to  $V_{IN}$ , the primary of the transformers and the SW,  $V_{IN}$  and GND pins of the LTC3109 should be designed to minimize voltage drop from stray resistance, and able to carry currents as high as 500mA. Any small voltage drop in the primary winding conduction path will lower efficiency and increase start-up voltage and capacitor charge time.

Also, due to the low charge currents available at the outputs of the LTC3109, any sources of leakage current on the output voltage pins must be minimized. An example board layout is shown in Figure 4.

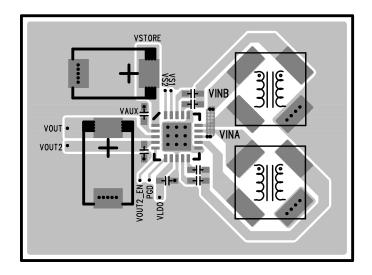


Figure 4. Example Component Placement for 2-Layer PC Board (QFN Package). Note That VSTORE and VOUT Capacitor Sizes are Application Dependent

LINEAR

#### **DESIGN EXAMPLE 1**

This design example will explain how to calculate the necessary reservoir capacitor value for  $V_{OUT}$  in pulsed-load applications, such as a wireless sensor/transmitter. In these types of applications, the load is very small for a majority of the time (while the circuitry is in a low power sleep state), with pulses of load current occurring periodically during a transmit burst.

The reservoir capacitor on  $V_{OUT}$  supports the load during the transmit pulse; the long sleep time between pulses allows the LTC3109 to accumulate energy and recharge the capacitor (either from the input voltage source or the storage capacitor). A method for calculating the maximum rate at which the load pulses can occur for a given output current from the LTC3109 will also be shown.

In this example,  $V_{OUT}$  is set to 3.3V, and the maximum allowed voltage droop during a transmit pulse is 10%, or 0.33V. The duration of a transmit pulse is 5ms, with a total average current requirement of 20mA during the pulse. Given these factors, the minimum required capacitance on  $V_{OUT}$  is:

$$C_{OUT}(\mu F) \ge \frac{20mA \cdot 5ms}{0.33V} = 303\mu F$$

Note that this equation neglects the effect of capacitor ESR on output voltage droop. For ceramic capacitors and low ESR tantalum capacitors, the ESR will have a negligible effect at these load currents. However, beware of the voltage coefficient of ceramic capacitors, especially those in small case sizes. This greatly reduces the effective capacitance when a DC bias is applied.

A standard value of  $330\mu F$  could be used for  $C_{OUT}$  in this case. Note that the load current is the total current draw on  $V_{OUT}$ ,  $V_{OUT2}$  and VLDO, since the current for all of these outputs must come from  $V_{OUT}$  during a pulse. Current contribution from the capacitor on VSTORE is not considered, since it may not be able to recharge between pulses. Also, it is assumed that the harvested charge current from the LTC3109 is negligible compared to the magnitude of the load current during the pulse.

To calculate the maximum rate at which load pulses can occur, you must know how much charge current is available from the LTC3109  $V_{OUT}$  pin given the input voltage source being used. This number is best found empirically, since there are many factors affecting the efficiency of the converter. You must also know what the total load current is on  $V_{OUT}$  during the sleep state (between pulses). Note that this must include any losses, such as storage capacitor leakage.

Let's assume that the charge current available from the LTC3109 is  $150\mu A$  and the total current draw on  $V_{OUT}$  and VLDO in the sleep state is  $17\mu A$ , including capacitor leakage. We'll also use the value of  $330\mu F$  for the  $V_{OUT}$  capacitor. The maximum transmit rate (neglecting the duration of the transmit pulse, which is very short compared to the period) is then given by:

$$T = \frac{330\mu F \cdot 0.33V}{150\mu A - 17\mu A} = 0.82 \text{sec or } f_{MAX} = 1.2 \text{Hz}$$

Therefore, in this application example, the circuit can support a 5ms transmit pulse of 20mA every 0.82 seconds.

It can be seen that for systems that only need to transmit every few seconds (or minutes or hours), the average charge current required is extremely small, as long as the sleep or standby current is low. Even if the available charge current in the example above was only  $21\mu A,$  if the sleep current was only  $5\mu A,$  it could still transmit a pulse every seven seconds.

The following formula will allow you to calculate the time it will take to charge the LDO output capacitor and the  $V_{OUT}$  capacitor the first time, from zero volts. Here again, the charge current available from the LTC3109 must be known. For this calculation, it is assumed that the LDO output capacitor is  $2.2\mu F$ :

$$t_{LD0} = \frac{2.2V \cdot 2.2\mu F}{I_{CHG} - I_{LD0}}$$

If there was  $150\mu A$  of charge current available and a  $5\mu A$  load on the LDO (when the processor is sleeping), the time for the LDO to reach regulation would be only 33ms.



The time for  $V_{OUT}$  to charge and reach regulation can be calculated by the formula below, which assumes  $V_{OUT}$  is programmed to 3.3V and  $C_{OUT}$  is 330µF:

$$t_{VOUT} = \frac{3.3V \cdot 330 \mu F}{I_{CHG} - I_{VOUT} - I_{LDO}} + t_{LDO}$$

With 150 $\mu$ A of charge current available and 5 $\mu$ A of load on both V<sub>OUT</sub> and VLDO, the time for V<sub>OUT</sub> to reach regulation after the initial application of power would be 7.81 seconds.

#### **DESIGN EXAMPLE 2**

In most pulsed-load applications, the duration, magnitude and frequency of the load current pulses are known and fixed. In these cases, the average charge current required from the LTC3109 to support the average load must be calculated, which can be easily done by the following:

$$I_{CHG} \ge I_Q + \frac{I_{PULSE} \cdot t_{PULSE}}{T}$$

where  $I_Q$  is the sleep current supplied by  $V_{OUT}$  and  $V_{LDO}$  to the external circuitry in-between load pulses, including output capacitor leakage,  $I_{PULSE}$  is the total load current during the pulse,  $t_{PULSE}$  is the duration of the load pulse and T is the pulse period (essentially the time between load pulses).

In this example,  $I_Q$  is  $5\mu A$ ,  $I_{PULSE}$  is 100mA,  $t_{PULSE}$  is 5ms and T is one hour. The average charge current required from the LTC3109 would be:

$$I_{CHG} \ge 5\mu A + \frac{100mA \cdot 0.005sec}{3600sec} = 5.14\mu A$$

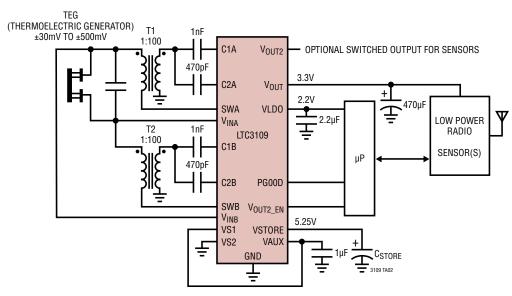
Therefore, if the LTC3109 has an input voltage that allows it to supply a charge current greater than just  $5.14\mu A$ , the application can support 100mA pulses lasting 5ms every hour. It can be seen that the sleep current of  $5\mu A$  is the dominant factor in this example, because the transmit duty cycle is so small (0.00014%). Note that for a  $V_{OUT}$  of 3.3V, the average power required by this application is only  $17\mu W$  (not including converter losses).

Keep in mind that the charge current available from the LTC3109 has no effect on the sizing of the  $V_{OUT}$  capacitor, and the  $V_{OUT}$  capacitor has no effect on the maximum allowed pulse rate.



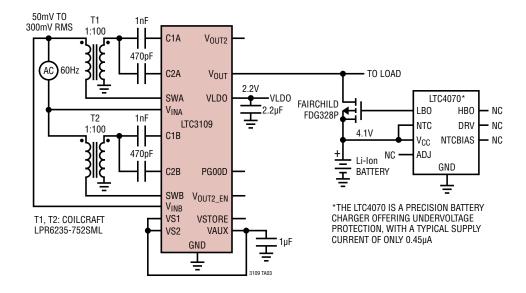
### TYPICAL APPLICATIONS

#### **Energy Harvester Operates from Small Temperature Differentials of Either Polarity**



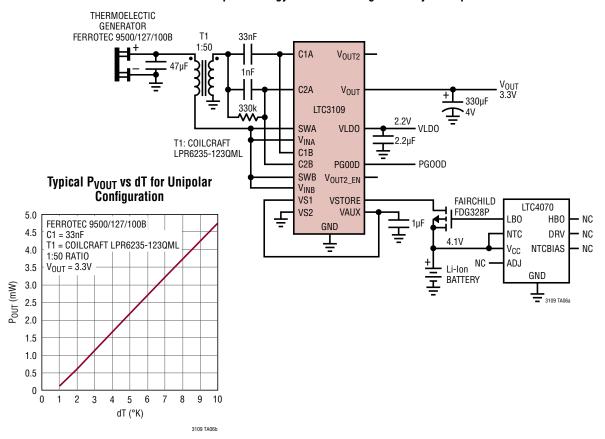
T1, T2: COILCRAFT LPR6235-752SML

#### Li-Ion Battery Charger and LDO Operates from a Low Level AC Input

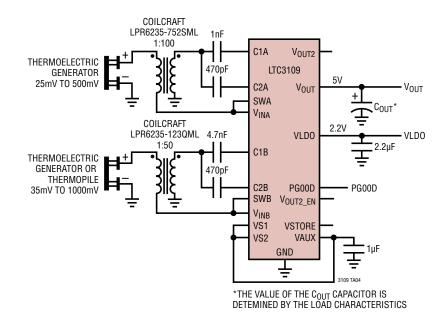


### TYPICAL APPLICATIONS

#### Unipolar Energy Harvester Charges Battery Backup



#### Dual-Input Energy Harvester Generates 5V and 2.2V from Either or Both TEGs, Operating at Different Temperatures of Fixed Polarity



TI INFAD

PIN 1 NOTCH

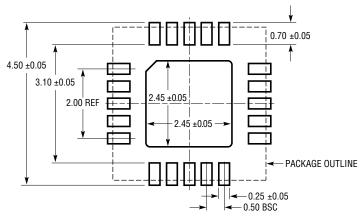
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### PACKAGE DESCRIPTION

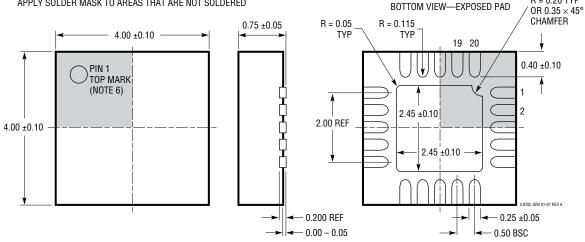
Please refer to http://www.linear.com/designtools/packaging/ for the most recent package drawings.

#### **UF Package** 20-Lead Plastic QFN (4mm × 4mm)

(Reference LTC DWG # 05-08-1710 Rev A)



RECOMMENDED SOLDER PAD PITCH AND DIMENSIONS APPLY SOLDER MASK TO AREAS THAT ARE NOT SOLDERED



#### NOTE:

- NOTE.

  1. DRAWING IS PROPOSED TO BE MADE A JEDEC PACKAGE OUTLINE MO-220 VARIATION (WGGD-1)—TO BE APPROVED

  2. DRAWING NOT TO SCALE

- 3. ALL DIMENSIONS ARE IN MILLIMETERS
   4. DIMENSIONS OF EXPOSED PAD ON BOTTOM OF PACKAGE DO NOT INCLUDE MOLD FLASH. MOLD FLASH, IF PRESENT, SHALL NOT EXCEED 0.15mm ON ANY SIDE
- 5. EXPOSED PAD SHALL BE SOLDER PLATED
- 6. SHADED AREA IS ONLY A REFERENCE FOR PIN 1 LOCATION ON THE TOP AND BOTTOM OF PACKAGE

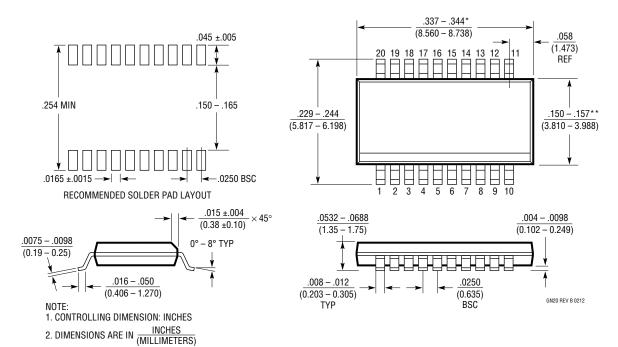


### PACKAGE DESCRIPTION

Please refer to http://www.linear.com/designtools/packaging/ for the most recent package drawings.

#### GN Package 20-Lead Plastic SSOP (Narrow .150 Inch)

(Reference LTC DWG # 05-08-1641 Rev B)



- 3. DRAWING NOT TO SCALE
- 4. PIN 1 CAN BE BEVEL EDGE OR A DIMPLE
- \*DIMENSION DOES NOT INCLUDE MOLD FLASH. MOLD FLASH SHALL NOT EXCEED 0.006" (0.152mm) PER SIDE
- \*\*DIMENSION DOES NOT INCLUDE INTERLEAD FLASH. INTERLEAD FLASH SHALL NOT EXCEED 0.010" (0.254mm) PER SIDE

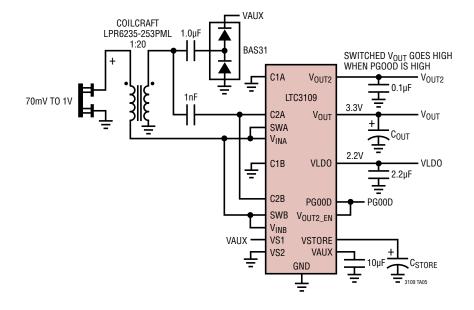
# **REVISION HISTORY**

REV	DATE	DESCRIPTION	PAGE NUMBER
Α	06/12	Added vendor Information to Table 5	15
В	08/13	Changed Würth transformer part numbers	15

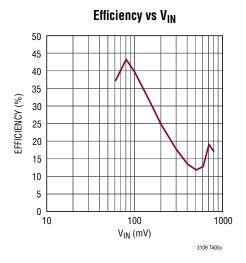


### TYPICAL APPLICATION

#### Unipolar TEG Energy Harvester for Low Resistance/High Current Inputs, **Using External Charge Pump Rectifiers**



#### $I_{VOUT}$ vs $V_{IN}$ 1:20 RATIO TYPİCAL . C1 = 1μF EXTERNAL DIODES 14 12 10 Ivout (mA) 8 6 4 2 100 200 300 400 500 600 700 800 $V_{IN}$ (mV) 3109 TA05b



### **RELATED PARTS**

PART NUMBER	DESCRIPTION	COMMENTS	
LTC3108/ LTC3108-1	Ultralow Voltage Step-Up Converter and Power Manager	$V_{IN}$ : 0.02V to 1V, $V_{OUT}$ = 2.2V, 2.35V, 3.3V, 4.1V, 5V, $I_Q$ = 6 $\mu$ A, 4mm $\times$ 3mm DFN-12, SSOP-16; LTC3108-1 $V_{OUT}$ = 2.2V, 2.5V, 3V, 3.7V, 4.5V	
LTC4070	Micropower Shunt Battery Charger	1% Float Voltage Accuracy, 50mA Max Shunt Current, $V_{OUT}$ = 4.0V, 4.1V, 4.2V, $I_Q$ = 450nA, 2mm $\times$ 3mm DFN-8, MSOP-8	
LTC1041	Bang-Bang Controller	$V_{IN}$ : 2.8V to 16V; $V_{OUT(MIN)}$ = Adj; $I_Q$ = 1.2mA; $I_{SD}$ < 1 $\mu$ A; SO-8 Package	
LTC1389	Nanopower Precision Shunt Voltage Reference	V <sub>OUT(MIN)</sub> = 1.25V; I <sub>Q</sub> = 0.8µA; SO-8 Package	
LT1672/LT1673/ LT1674	Single-/Dual-/Quad-Precision 2µA Rail-to-Rail Op Amps	SO-8, SO-14 and MSOP-8 Packages	
LT3009	3μA I <sub>Q</sub> , 20mA Linear Regulator	$V_{IN}$ : 1.6V to 20V; $V_{OUT(MIN)}$ : 0.6V to Adj, 1.2V, 1.5V, 1.8V, 2.5V, 3.3V, 5V to Fixed; $I_Q$ = 3μA; $I_{SD}$ < 1μA; 2mm × 2mm DFN-8 and SC70 Packages	
LTC3588-1	Piezoelectric Energy Generator with Integrated High Efficiency Buck Converter	$V_{IN}$ : 2.7V to 20V; $V_{OUT(MIN)}$ : Fixed to 1.8V, 2.5V, 3.3V, 3.6V; $I_Q$ = 0.95μA; 3mm × 3mm DFN-10 and MSOP-10E Packages	
LT8410/LT8410-1	Micropower 25mA/8mA Low Noise Boost Converter with Integrated Schottky Diode and Output Disconnect	$V_{IN}\!\!: 2.6V$ to 16V; $V_{OUT(MIN)}=40V_{MAX};$ $I_Q=8.5\mu A;$ $I_{SD}<1\mu A;$ $2mm\times2mm$ DFN-8 Package	

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