

 $^{\prime}$ 24-Bit High Speed 8-/16-Channel $\Delta\Sigma$ ADCs with Selectable Speed/Resolution

FEATURES

- Up to 8 Differential or 16 Single-Ended Input Channels
- Up to 8kHz Output Rate (External f₀)
- Up to 4kHz Multiplexing Rate (External f₀)
- Selectable Speed/Resolution
- 2μV_{RMS} Noise at 1.76kHz Output Rate
- 200nV_{RMS} Noise at 13.8Hz Output Rate with Simultaneous 50Hz/60Hz Rejection
- Guaranteed Modulator Stability and Lock-Up Immunity for any Input and Reference Conditions
- 0.0005% INL, No Missing Codes
- Autosleep Enables 20µA Operation at 6.9Hz
- <5µV Offset (4.5V < V_{CC} < 5.5V, -40°C to 85°C)</p>
- Differential Input and Differential Reference with GND to V_{CC} Common Mode Range
- No Latency Mode, Each Conversion is Accurate Even After a New Channel is Selected
- Internal Oscillator—No External Components
- LTC2445/LTC2449 Include MUXOUT/ADCIN for External Buffering or Gain
- Tiny QFN 5mm × 7mm Package

APPLICATIONS

- High Speed Multiplexing
- Weight Scales
- Auto Ranging 6-Digit DVMs
- Direct Temperature Measurement
- High Speed Data Acquisition

DESCRIPTION

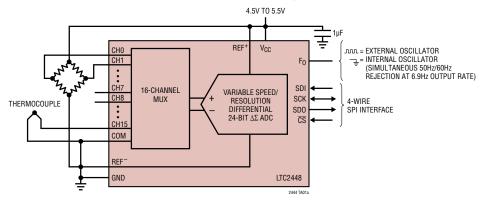
The LTC®2444/LTC2445/LTC2448/LTC2449 are 8-/16-channel (4-/8-differential) high speed 24-bit No Latency $\Delta\Sigma^{\text{TM}}$ ADCs. They use a proprietary delta-sigma architecture enabling variable speed/resolution. Through a simple 4-wire serial interface, ten speed/resolution combinations 6.9Hz/280nV_{RMS} to 3.5kHz/25µV_{RMS} (4kHz with external oscillator) can be selected with no latency between conversion results or shift in DC accuracy (offset, full-scale, linearity, drift). Additionally, a 2X speed mode can be selected enabling output rates up to 7kHz (8kHz if an external oscillator is used) with one cycle latency.

Any combination of single-ended or differential inputs can be selected with a common mode input range from ground to V_{CC} , independent of V_{REF} . While operating in the 1X speed mode the first conversion following a new speed, resolution, or channel selection is valid. Since there is no settling time between conversions, all 8 differential channels can be scanned at a rate of 500Hz. At the conclusion of each conversion, the converter is internally reset eliminating any memory effects between successive conversions and assuring stability of the high order delta-sigma modulator.

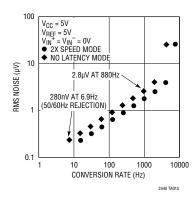
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TYPICAL APPLICATION

Simple 24-Bit Variable Speed Data Acquisition System



LTC2444/LTC2448 RMS Noise vs Speed





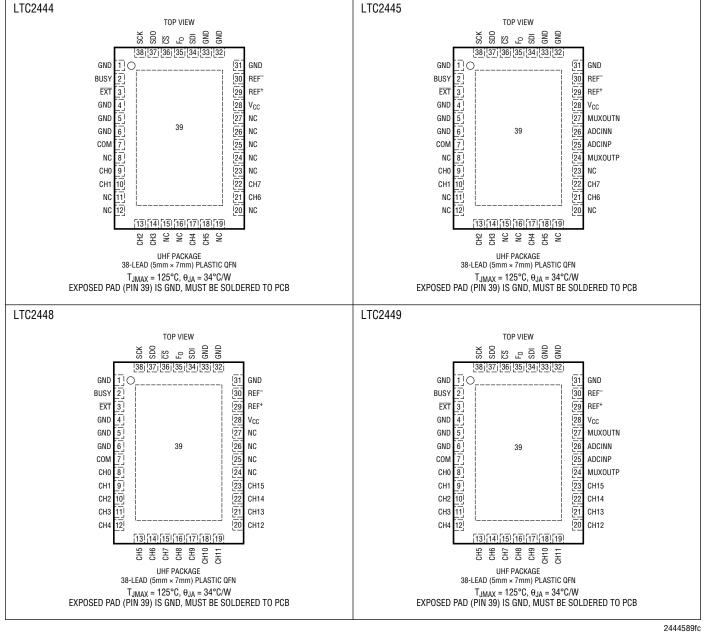
ABSOLUTE MAXIMUM RATINGS

(Notes 1, 2)

Supply Voltage (V _{CC}) to GND	0.3V to 6V
Analog Input Pins Voltage	
to GND	$0.3V$ to $(V_{CC} + 0.3V)$
Reference Input Pins Voltage	
to GND	$0.3V$ to $(V_{CC} + 0.3V)$
Digital Input Voltage to GND	0.3V to $(V_{CC} + 0.3V)$
Digital Output Voltage to GND	0.3V to $(V_{CC} + 0.3V)$

Operating Temperature Range)
LTC2444C/LTC2445C/	
LTC2448C/LTC2449C	0°C to 70°C
LTC2444I/LTC2445I/	
LTC2448I/LTC2449I	40°C to 85°C
Storage Temperature Range.	65°C to 150°C

PIN CONFIGURATION



244430910



ORDER INFORMATION http://www.linear.com/product/LTC2444#orderinfo

LEAD FREE FINISH	TAPE AND REEL	PART MARKING*	PACKAGE DESCRIPTION	TEMPERATURE RANGE
LTC2444CUHF#PBF	LTC2444CUHF#TRPBF	2444	38-Lead Plastic QFN	0°C to 70°C
LTC2444IUHF#PBF	LTC2444IUHF#TRPBF	2444	38-Lead Plastic QFN	-40°C to 85°C
LTC2445CUHF#PBF	LTC2445CUHF#TRPBF	2445	38-Lead Plastic QFN	0°C to 70°C
LTC2445IUHF#PBF	LTC2445IUHF#TRPBF	2445	38-Lead Plastic QFN	-40°C to 85°C
LTC2448CUHF#PBF	LTC2448CUHF#TRPBF	2448	38-Lead Plastic QFN	0°C to 70°C
LTC2448IUHF#PBF	LTC2448IUHF#TRPBF	2448	38-Lead Plastic QFN	-40°C to 85°C
LTC2449CUHF#PBF	LTC2449CUHF#TRPBF	2449	38-Lead Plastic QFN	0°C to 70°C
LTC2449IUHF#PBF	LTC2449IUHF#TRPBF	2449	38-Lead Plastic QFN	-40°C to 85°C

Consult LTC Marketing for parts specified with wider operating temperature ranges. *The temperature grade is identified by a label on the shipping container. For more information on lead free part marking, go to: http://www.linear.com/leadfree/

For more information on tape and reel specifications, go to: http://www.linear.com/tapeandreel/. Some packages are available in 500 unit reels through designated sales channels with #TRMPBF suffix.

ELECTRICAL CHARACTERISTICS The \bullet denotes the specifications which apply over the full operating temperature range, otherwise specifications are at $T_A = 25 \,^{\circ}\text{C}$. (Notes 3, 4)

PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS	
Resolution (No Missing Codes)	$0.1V \le V_{REF} \le V_{CC}$, $-0.5 \cdot V_{REF} \le V_{IN} \le 0.5 \cdot V_{REF}$, (Note 5)	•	24			Bits
Integral Nonlinearity	V _{CC} = 5V, REF ⁺ = 5V, REF ⁻ = GND, V _{INCM} = 2.5V, (Note 6) REF ⁺ = 2.5V, REF ⁻ = GND, V _{INCM} = 1.25V, (Note 6)	•		5 3	15	ppm of V _{REF}
Offset Error	$2.5V \le REF^+ \le V_{CC}$, $REF^- = GND$, $GND \le IN^+ = IN^- \le V_{CC}$ (Note 12)	•		2.5	5	Vų
Offset Error Drift	$2.5V \le REF^+ \le V_{CC}$, $REF^- = GND$, $GND \le IN^+ = IN^- \le V_{CC}$			20		nV/°C
Positive Full-Scale Error	REF ⁺ = 5V, REF ⁻ = GND, IN ⁺ = 3.75V, IN ⁻ = 1.25V REF ⁺ = 2.5V, REF ⁻ = GND, IN ⁺ = 1.875V, IN ⁻ = 0.625V	•		10 10	50 50	ppm of V _{REF}
Positive Full-Scale Error Drift	$2.5V \le REF^+ \le V_{CC}$, $REF^- = GND$, $IN^+ = 0.75 \bullet REF^+$, $IN^- = 0.25 \bullet REF^+$			0.2		ppm of V _{REF} /°C
Negative Full-Scale Error	REF ⁺ = 5V, REF ⁻ = GND, IN ⁺ = 1.25V, IN ⁻ = 3.75V REF ⁺ = 2.5V, REF ⁻ = GND, IN ⁺ = 0.625V, IN ⁻ = 1.875V	•		10 10	50 50	ppm of V _{REF}
Negative Full-Scale Error Drift	2.5V ≤ REF ⁺ ≤ V _{CC} , REF ⁻ = GND, IN ⁺ = 0.25 • REF ⁺ , IN ⁻ = 0.75 • REF ⁺			0.2		ppm of V _{REF} /°C
Total Unadjusted Error	$\begin{array}{l} 5V \leq V_{CC} \leq 5.5V, \ REF^{+} = 2.5V, \ REF^{-} = GND, \ V_{INCM} = 1.25V \\ 5V \leq V_{CC} \leq 5.5V, \ REF^{+} = 5V, \ REF^{-} = GND, \ V_{INCM} = 2.5V \\ REF^{+} = 2.5V, \ REF^{-} = GND, \ V_{INCM} = 1.25V, \ (Note 6) \end{array}$			15 15 15		ppm of V _{REF} ppm of V _{REF} ppm of V _{REF}
Input Common Mode Rejection DC	$2.5V \le REF^+ \le V_{CC}$, $REF^- = GND$, $GND \le IN^- = IN^+ \le V_{CC}$			120		dB



ANALOG INPUT AND REFERENCE The \bullet denotes the specifications which apply over the full operating temperature range, otherwise specifications are at $T_A = 25^{\circ}C$. (Note 3)

SYMBOL	PARAMETER	CONDITIONS		MIN	TYP	MAX	UNITS
IN+	Absolute/Common Mode IN+ Voltage		•	GND - 0.3V		V _{CC} + 0.3V	V
IN ⁻	Absolute/Common Mode IN ⁻ Voltage		•	GND - 0.3V		V _{CC} + 0.3V	V
V _{IN}	Input Differential Voltage Range (IN+ – IN ⁻)		•	-V _{REF} /2		V _{REF} /2	V
REF+	Absolute/Common Mode REF+ Voltage		•	0.1		V _{CC}	V
REF ⁻	Absolute/Common Mode REF ⁻ Voltage		•	GND		V _{CC} - 0.1V	V
V _{REF}	Reference Differential Voltage Range (REF ⁺ – REF ⁻)		•	0.1		V _{CC}	V
$C_{S(IN^+)}$	IN+ Sampling Capacitance				2		pF
C _{S(IN⁻)}	IN ⁻ Sampling Capacitance				2		pF
C _{S(REF⁺)}	REF+ Sampling Capacitance				2		pF
C _{S(REF})	REF ⁻ Sampling Capacitance				2		pF
I _{DC_LEAK(IN+, IN-,} REF+, REF-)	Leakage Current, Inputs and Reference	$\overline{\text{CS}} = \text{V}_{\text{CC}}, \text{ IN}^+ = \text{GND}, \text{ IN}^- = \text{GND},$ $\text{REF}^+ = 5\text{V}, \text{ REF}^- = \text{GND}$	•	-15	1	15	nA
ISAMPLE(IN+, IN-, REF+, REF-)	Average Input/Reference Current During Sampling			Varies, See	Applicat	ions Section	nA
t _{OPEN}	MUX Break-Before-Make				50		ns
QIRR	MUX Off Isolation	V _{IN} = 2V _{P-P} DC to 1.8MHz			120		dB

DIGITAL INPUTS AND DIGITAL OUTPUTS The \bullet denotes the specifications which apply over the full operating temperature range, otherwise specifications are at $T_A = 25\,^{\circ}\text{C}$. (Note 3)

SYMBOL	PARAMETER	CONDITIONS		MIN	TYP	MAX	UNITS
V_{IH}	High Level Input Voltage, $\overline{\text{CS}}$, F ₀ , SDI	$4.5V \le V_{CC} \le 5.5V$	•	2.5			V
V_{IL}	Low Level Input Voltage, $\overline{\text{CS}}$, F ₀ , SDI	$4.5V \le V_{CC} \le 5.5V$	•			0.8	V
V_{IH}	High Level Input Voltage SCK	4.5V ≤ V _{CC} ≤ 5.5V (Note 8)	•	2.5	-		V
V_{IL}	Low Level Input Voltage SCK	4.5V ≤ V _{CC} ≤ 5.5V (Note 8)	•			0.8	V
I _{IN}	Digital Input Current, $\overline{\text{CS}}$, F_0 , $\overline{\text{EXT}}$, SDI	$0V \le V_{IN} \le V_{CC}$	•	-10		10	μА
I _{IN}	Digital Input Current, SCK	$0V \le V_{IN} \le V_{CC}$ (Note 8)	•	-10		10	μА
C _{IN}	Digital Input Capacitance, $\overline{\text{CS}}$, F_0 , SDI				10		pF
C _{IN}	Digital Input Capacitance, SCK	(Note 8)			10		pF
V_{OH}	High Level Output Voltage, SDO, BUSY	Ι ₀ = -800μΑ	•	V _{CC} - 0.5V			V
V_{OL}	Low Level Output Voltage, SDO, BUSY	I ₀ = 1.6mA	•			0.4V	V
V _{OH}	High Level Output Voltage, SCK	I ₀ = -800μA (Note 9)	•	V _{CC} - 0.5V			V
V_{OL}	Low Level Output Voltage, SCK	I ₀ = 1.6mA (Note 9)	•			0.4V	V
I _{OZ}	Hi-Z Output Leakage, SDO		•	-10		10	μА

POWER REQUIREMENTS The \bullet denotes the specifications which apply over the full operating temperature range, otherwise specifications are at $T_A = 25^{\circ}C$. (Note 3)

SYMBOL	PARAMETER	CONDITIONS		MIN	TYP	MAX	UNITS
$\overline{V_{CC}}$	Supply Voltage		•	4.5		5.5	V
I _{CC}	Supply Current Conversion Mode Sleep Mode	$\frac{\overline{CS} = 0V \text{ (Note 7)}}{\overline{CS} = V_{CC} \text{ (Note 7)}}$	•		8 8	11 30	mA μA

LINEAD TECHNOLOGY

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TIMING CHARACTERISTICS The \bullet denotes the specifications which apply over the full operating temperature range, otherwise specifications are at $T_A = 25^{\circ}C$. (Note 3)

SYMBOL	PARAMETER	CONDITIONS		MIN	TYP	MAX	UNITS
f _{EOSC}	External Oscillator Frequency Range		•	0.1		12	MHz
t _{HEO}	External Oscillator High Period		•	25		10000	ns
t _{LEO}	External Oscillator Low Period		•	25		10000	ns
t _{CONV}	Conversion Time	OSR = 256 (SDI = 0) OSR = 32768 (SDI = 1)	•	0.99 126	1.13 145	1.33 170	ms ms
		External Oscillator, 1X Mode (Notes 10, 13)	•		40 • OSR +17 f _{EOSC} (kHz)		ms
f _{ISCK}	Internal SCK Frequency	Internal Oscillator (Note 9) External Oscillator (Notes 9, 10)	•	0.8	0.9 f _{EOSC} /10	1	MHz Hz
D _{ISCK}	Internal SCK Duty Cycle	(Note 9)	•	45		55	%
f _{ESCK}	External SCK Frequency Range	(Note 8)	•			20	MHz
t _{LESCK}	External SCK Low Period	(Note 8)	•	25			ns
t _{HESCK}	External SCK High Period	(Note 8)	•	25			ns
t _{DOUT_ISCK}	Internal SCK 32-Bit Data Output Time	Internal Oscillator (Notes 9, 11) External Oscillator (Notes 9, 10)	•	41.6	35.3 320/f _{EOSC}	30.9	μs s
t _{DOUT_ESCK}	External SCK 32-Bit Data Output Time	(Note 8)	•		32/f _{EOSC}		S
t ₁	CS ↓ to SD0 Low Z	(Note 12)	•	0		25	ns
t ₂	CS ↑ to SDO High Z	(Note 12)	•	0		25	ns
$\overline{t_3}$	CS ↓ to SCK ↓	(Note 9)			5		μѕ
$\overline{t_4}$	CS ↓ to SCK ↑	(Notes 8, 12)	•	25			ns
t _{KQMAX}	SCK ↓ to SDO Valid		•			25	ns
t _{KQMIN}	SDO Hold After SCK ↓	(Note 5)	•	15			ns
t ₅	SCK Set-Up Before CS ↓		•	50			ns
t ₆	SCK Hold After CS ↓		•			50	ns
t ₇	SDI Set-Up Before SCK ↑	(Note 5)	•	10			ns
t ₈	SDI Hold After SCK ↑	(Note 5)	•	10			ns

Note 1: Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. Exposure to any Absolute Maximum Rating condition for extended periods may affect device reliability and lifetime.

Note 2: All voltage values are with respect to GND.

Note 3: $V_{CC} = 4.5V$ to 5.5V unless otherwise specified.

 $V_{REF} = REF^+ - REF^-$, $V_{REFCM} = (REF^+ + REF^-)/2$;

 $V_{IN} = IN^{+} - IN^{-}, V_{INCM} = (IN^{+} + IN^{-})/2.$

Note 4: F_0 pin tied to GND or to external conversion clock source with $f_{EOSC} = 10$ MHz unless otherwise specified.

Note 5: Guaranteed by design, not subject to test.

Note 6: Integral nonlinearity is defined as the deviation of a code from a straight line passing through the actual endpoints of the transfer curve. The deviation is measured from the center of the quantization band.

Note 7: The converter uses the internal oscillator.

Note 8: The converter is in external SCK mode of operation such that the SCK pin is used as a digital input. The frequency of the clock signal driving SCK during the data output is $f_{\rm ESCK}$ and is expressed in Hz.

Note 9: The converter is in internal SCK mode of operation such that the SCK pin is used as a digital output. In this mode of operation, the SCK pin has a total equivalent load capacitance of $C_{LOAD} = 20 pF$.

Note 10: The external oscillator is connected to the F_0 pin. The external oscillator frequency, f_{EOSC} , is expressed in Hz.

Note 11: The converter uses the internal oscillator. $F_0 = 0V$.

Note 12: Guaranteed by design and test correlation.

Note 13: There is an internal reset that adds an additional 5 to 15 f_0 cycles to the conversion time.



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PIN FUNCTIONS

GND (Pins 1, 4, 5, 6, 31, 32, 33): Ground. Multiple ground pins internally connected for optimum ground current flow and V_{CC} decoupling. Connect each one of these pins to a common ground plane through a low impedance connection. All seven pins must be connected to ground for proper operation.

BUSY (Pin 2): Conversion in Progress Indicator. This pin is HIGH while the conversion is in progress and goes LOW indicating the conversion is complete and data is ready. It remains LOW during the sleep and data output states. At the conclusion of the data output state, it goes HIGH indicating a new conversion has begun.

EXT (**Pin 3**): Internal/External SCK Selection Pin. This pin is used to select internal or external SCK for outputting/inputting data. If <u>EXT</u> is tied low, the device is in the external SCK mode and data is shifted out of the device under the control of a user applied serial clock. If <u>EXT</u> is tied high, the internal serial clock mode is selected. The device generates its own SCK signal and outputs this on the SCK pin. A framing signal BUSY (Pin 2) goes low indicating data is being output.

COM (Pin 7): The common negative input (IN⁻) for all single ended multiplexer configurations. The voltage on CH0 to CH15 and COM pins can have any value between GND - 0.3V to V_{CC} + 0.3V. Within these limits, the two selected inputs (IN⁺ and IN⁻) provide a bipolar input range (V_{IN} = IN⁺ - IN⁻) from -0.5 • V_{REF} to 0.5 • V_{REF} . Outside this input range, the converter produces unique overrange and underrange output codes.

CHO to CH15 (Pins 8 to 23): LTC2448/LTC2449 Analog Inputs. May be programmed for single-ended or differential mode.

CH0 to CH7 (Pins 9, 10, 13, 14, 17, 18, 21, 22): LTC2444/LTC2445 Analog Inputs. May be programmed for single-ended or differential mode.

NC (**Pins 8, 11, 12, 15, 16, 19, 20, 23**): LTC2444/LTC2445 No Connect/Channel Isolation Shield. May be left floating or tied to any voltage 0 to V_{CC} in order to provide isolation for pairs of differential input channels.

NC (Pins 24, 25, 26, 27): LTC2444/LTC2448 No Connect. These pins can either be tied to ground or left floating.

MUXOUTP (Pin 24): LTC2445/LTC2449 Positive Multiplexer Output. Used to drive the input to an external buffer/amplifier.

ADCINP (Pin 25): LTC2445/LTC2449 Positive ADC Input. Tie to output of buffer/amplifier driven by MUXOUTP.

ADCINN (Pin 26): LTC2445/LTC2449 Negative ADC Input. Tie to output of buffer/amplifier driven by MUXOUTN.

MUXOUTN (Pin 27): LTC2445/LTC2449 Negative Multiplexer Output. Used to drive the input to an external buffer/amplifier.

V_{CC} (Pin 28): Positive Supply Voltage. Bypass to GND with a $10\mu\text{F}$ tantalum capacitor in parallel with a $0.1\mu\text{F}$ ceramic capacitor as close to the part as possible.

REF⁺ (**Pin 29**), **REF**⁻ (**Pin 30**): Differential Reference Input. The voltage on these pins can have any value between GND and V_{CC} as long as the reference positive input, REF⁺, is maintained more positive than the negative reference input, REF⁺, by at least 0.1V.

SDI (Pin 34): Serial Data Input. This pin is used to select the speed, 1X or 2X mode, resolution, and input channel, for the next conversion cycle. At initial power up, the default mode of operation is CH0 to CH1, OSR of 256, and 1X mode. The serial data input contains an enable bit which determines if a new channel/speed is selected. If this bit is low the following conversion remains at the same speed and selected channel. The serial data input is applied to the device under control of the serial clock (SCK) during the data output cycle. The first conversion following a new channel/speed is valid.

 F_0 (Pin 35): Frequency Control Pin. Digital input that controls the internal conversion clock. When F_0 is connected to V_{CC} or GND, the converter uses its internal oscillator.

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PIN FUNCTIONS

CS (**Pin 36**): Active Low Chip Select. A LOW on this pin enables the SDO digital output and wakes up the ADC. Following each conversion the ADC automatically enters the sleep mode and remains in this low power state as long as \overline{CS} is HIGH. A LOW-to-HIGH transition on \overline{CS} during the Data Output aborts the data transfer and starts a new conversion.

SDO (Pin 37): Three-State Digital Output. During the data output period, this pin is used as serial data output. When the chip select \overline{CS} is HIGH ($\overline{CS} = V_{CC}$) the SDO pin is in a high impedance state. During the conversion and sleep periods, this pin is used as the conversion status output. The conversion status can be observed by pulling \overline{CS} LOW. This signal is HIGH while the conversion is in progress and goes LOW once the conversion is complete.

SCK (Pin 38): Bidirectional Digital Clock Pin. In internal serial clock operation mode, SCK is used as a digital output for the internal serial interface clock during the data output period. In the external serial clock operation mode, SCK is used as the digital input for the external serial interface clock during the data output period. The serial clock operation mode is determined by the logic level applied to the $\overline{\text{EXT}}$ pin.

Exposed Pad (Pin 39): Ground. The exposed pad on the bottom of the package must be soldered to the PCB ground. For prototyping purposes, this pin may remain floating.



FUNCTIONAL BLOCK DIAGRAM

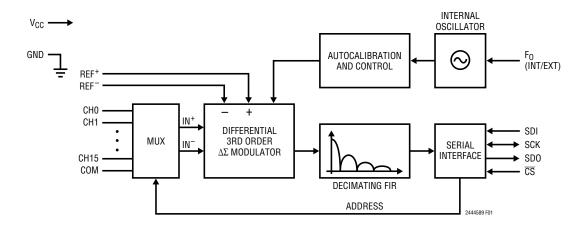
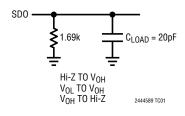
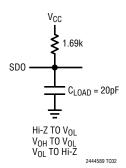


Figure 1. Functional Block Diagram

TEST CIRCUIT





CONVERTER OPERATION

Converter Operation Cycle

The LTC2444/LTC2445/LTC2448/LTC2449 are multichannel, high speed, delta-sigma analog-to-digital converters with an easy to use 3- or 4-wire serial interface (see Figure 1). Their operation is made up of three states. The converter operating cycle begins with the conversion, followed by the low power sleep state and ends with the data output/input (see Figure 2). The 4-wire interface consists of serial data input (SDI), serial data output (SDO), serial clock (SCK) and chip select (\overline{CS}) . The interface, timing, operation cycle and data out format is compatible with Linear's entire family of $\Delta\Sigma$ converters.

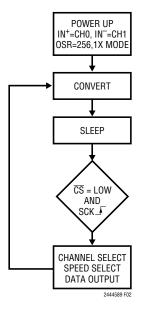


Figure 2. LTC2444/LTC2445/LTC2448/LTC2449
State Transition Diagram

Initially, the LTC2444/LTC2445/LTC2448/LTC2449 perform a conversion. Once the conversion is complete, the device enters the sleep state. While in this sleep state, power consumption is reduced below 10 μA . The part remains in the sleep state as long as \overline{CS} is HIGH. The conversion result is held indefinitely in a static shift register while the converter is in the sleep state.

Once \overline{CS} is pulled LOW, the device begins outputting the conversion result. There is no latency in the conversion result while operating in the 1x mode. The data output

corresponds to the conversion just performed. This result is shifted out on the serial data out pin (SDO) under the control of the serial clock (SCK). Data is updated on the falling edge of SCK allowing the user to reliably latch data on the rising edge of SCK (see Figure 3). The data output state is concluded once 32 bits are read out of the ADC or when $\overline{\text{CS}}$ is brought HIGH. The device automatically initiates a new conversion and the cycle repeats.

Through timing control of the $\overline{\text{CS}}$, SCK and $\overline{\text{EXT}}$ pins, the LTC2444/LTC2445/LTC2448/LTC2449 offer several flexible modes of operation (internal or external SCK). These various modes do not require programming configuration registers; moreover, they do not disturb the cyclic operation described above. These modes of operation are described in detail in the Serial Interface Timing Modes section.

Ease of Use

The LTC2444/LTC2445/LTC2448/LTC2449 data output has no latency, filter settling delay or redundant data associated with the conversion cycle while operating in the 1X mode. There is a one-to-one correspondence between the conversion and the output data. Therefore, multiplexing multiple analog voltages is easy. Speed/resolution adjustments may be made seamlessly between two conversions without settling errors.

The LTC2444/LTC2445/LTC2448/LTC2449 perform offset and full-scale calibrations every conversion cycle. This calibration is transparent to the user and has no effect on the cyclic operation described above. The advantage of continuous calibration is extreme stability of offset and full-scale readings with respect to time, supply voltage change and temperature drift.

Power-Up Sequence

The LTC2444/LTC2445/LTC2448/LTC2449 automatically enter an internal reset state when the power supply voltage V_{CC} drops below approximately 2.2V. This feature guarantees the integrity of the conversion result and of the serial interface mode selection.

When the V_{CC} voltage rises above this critical threshold, the converter creates an internal power-on-reset (POR) signal with a duration of approximately 0.5ms. The POR signal



clears all internal registers. The conversion immediately following a POR is performed on the input channel IN⁺ = CH0, IN⁻ = CH1 at an OSR = 256 in the 1X mode. Following the POR signal, the LTC2444/LTC2445/LTC2448/LTC2449 start a normal conversion cycle and follow the succession of states described above. The first conversion result following POR is accurate within the specifications of the device if the power supply voltage is restored within the operating range (4.5V to 5.5V) before the end of the POR time interval.

Reference Voltage Range

These converters accept a truly differential external reference voltage. The absolute/common mode voltage specification for the REF $^+$ and REF $^-$ pins covers the entire range from GND to V_{CC} . For correct converter operation, the REF $^+$ pin must always be more positive than the REF $^-$ pin.

The LTC2444/LTC2445/LTC2448/LTC2449 can accept a differential reference voltage from 0.1V to V_{CC} . The converter output noise is determined by the thermal noise of the front-end circuits, and as such, its value in microvolts is nearly constant with reference voltage. A decrease in reference voltage will not significantly improve the converter's effective resolution. On the other hand, a reduced reference voltage will improve the converter's overall INL performance.

Input Voltage Range

Refer to Figure 4. The analog input is truly differential with an absolute/common mode range for the CH0 to CH15 and COM input pins extending from GND - 0.3V to V_{CC} + 0.3V. Outside these limits, the ESD protection devices begin to turn on and the errors due to input leakage current increase rapidly. Within these limits, the LTC2444/LTC2445/LTC2448/LTC2449 convert the bipolar differential input signal, V_{IN} = IN $^+$ – IN $^-$ (where IN $^+$ and IN $^-$ are the selected input channels), from –FS = –0.5 \bullet V_{REF} to +FS = 0.5 \bullet V_{REF} where V_{REF} = REF $^+$ – REF $^-$. Outside this range, the converter indicates the overrange or the underrange condition using distinct output codes.

MUXOUT/ADCIN

There are two differences between the LTC2444/LTC2448 and the LTC2445/LTC2449. The first is the RMS noise performance. For a given OSR, the LTC2445/LTC2449 noise level is approximately $\sqrt{2}$ times lower (0.5 effective bits)than that of the LTC2444/LTC2448.

The second difference is the LTC2445/LTC2449 includes MUXOUT/ADCIN pins. These pins enable an external buffer or gain block to be inserted between the output of the multiplexer and the input to the ADC. Since the buffer is driven by the output of the multiplexer, only one circuit is

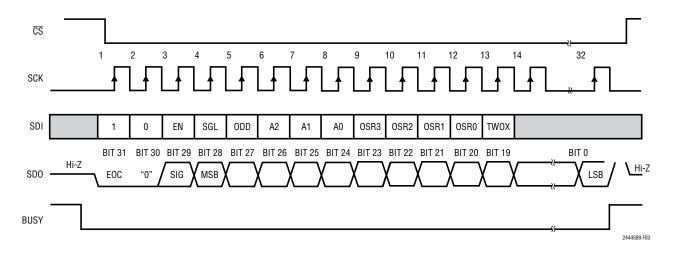


Figure 3. SDI Speed/Resolution, Channel Selection, and Data Output Timing

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required for all 16 input channels. Additionally, the transparent calibration feature of the LTC244X family automatically removes the offset errors of the external buffer.

In order to achieve optimum performance, the MUXOUT and ADCIN pins should not be shorted together. In applications where the MUXOUT and ADCIN need to be shorted together, the LTC2444/LTC2448 should be used because the MUXOUT and ADCIN are internally connected for optimum performance.

Output Data Format

The LTC2444/LTC2445/LTC2448/LTC2449 serial output data stream is 32 bits long. The first 3 bits represent status information indicating the sign and conversion state. The next 24 bits are the conversion result, MSB first. The remaining 5 bits are sub LSBs beyond the 24-bit level that may be included in averaging or discarded without loss of resolution. In the case of ultrahigh resolution modes, more than 24 effective bits of performance are possible (see Table 5). Under these conditions, sub LSBs are included in the conversion result and represent useful information

beyond the 24-bit level. The third and fourth bit together are also used to indicate an underrange condition (the differential input voltage is below –FS) or an overrange condition (the differential input voltage is above +FS).

Bit 31 (first output bit) is the end of conversion (\overline{EOC}) indicator. This bit is available at the SDO pin during the conversion and sleep states whenever the \overline{CS} pin is LOW. This bit is HIGH during the conversion and goes LOW when the conversion is complete.

Bit 30 (second output bit) is a dummy bit (DMY) and is always LOW.

Bit 29 (third output bit) is the conversion result sign indicator (SIG). If V_{IN} is >0, this bit is HIGH. If V_{IN} is <0, this bit is LOW.

Bit 28 (fourth output bit) is the most significant bit (MSB) of the result. This bit in conjunction with Bit 29 also provides the underrange or overrange indication. If both Bit 29 and Bit 28 are HIGH, the differential input voltage is above +FS. If both Bit 29 and Bit 28 are LOW, the differential input voltage is below –FS.

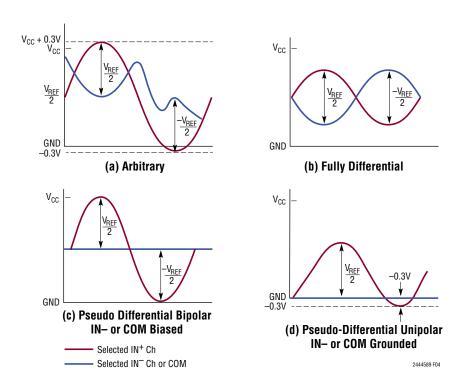


Figure 4. Input Range



The function of these bits is summarized in Table 1.

Table 1. LTC2444/LTC2445/LTC2448/LTC2449 Status Bits

INPUT RANGE	BIT 31 EOC	BIT 30 DMY	BIT 29 SIG	BIT 28 MSB
$V_{IN} \ge 0.5 \bullet V_{REF}$	0	0	1	1
$0V \le V_{IN} < 0.5 \bullet V_{REF}$	0	0	1	0
$-0.5 \bullet V_{REF} \le V_{IN} < 0V$	0	0	0	1
$V_{IN} < -0.5 \bullet V_{REF}$	0	0	0	0

Bits 28 to 5 are the 24-bit conversion result MSB first. Bit 5 is the least significant bit (LSB).

Bits 4 to 0 are sub LSBs below the 24-bit level. Bits 4 to 0 may be included in averaging or discarded without loss of resolution.

Data is shifted out of the SDO pin under control of the serial clock (SCK), see Figure 3. Whenever $\overline{\text{CS}}$ is HIGH, SDO remains high impedance and SCK is ignored.

In order to shift the conversion result out of the device, $\overline{\text{CS}}$ must first be driven LOW. $\overline{\text{EOC}}$ is seen at the SDO pin of the device once $\overline{\text{CS}}$ is pulled LOW. $\overline{\text{EOC}}$ changes real time from HIGH to LOW at the completion of a conversion. This signal may be used as an interrupt for an external microcontroller. Bit 31 ($\overline{\text{EOC}}$) can be captured on the first rising edge of SCK. Bit 30 is shifted out of the device on

the first falling edge of SCK. The final data bit (Bit 0) is shifted out on the falling edge of the 31st SCK and may be latched on the rising edge of the 32nd SCK pulse. On the falling edge of the 32nd SCK pulse, SDO goes HIGH indicating the initiation of a new conversion cycle. This bit serves as \overline{EOC} (Bit 31) for the next conversion cycle. Table 2 summarizes the output data format.

As long as the voltage on the IN⁺ and IN⁻ pins is maintained within the –0.3V to ($V_{CC}+0.3V$) absolute maximum operating range, a conversion result is generated for any differential input voltage V_{IN} from –FS = –0.5 • V_{REF} to +FS = 0.5 • V_{REF} . For differential input voltages greater than +FS, the conversion result is clamped to the value corresponding to the +FS + 1LSB. For differential input voltages below –FS, the conversion result is clamped to the value corresponding to –FS – 1LSB.

SERIAL INTERFACE PINS

The LTC2444/LTC2445/LTC2448/LTC2449 transmit the conversion results and receive the start of conversion command through a synchronous 3- or 4-wire interface. During the conversion and sleep states, this interface can be used to assess the converter status and during the data output state it is used to read the conversion result and program the speed, resolution and input channel.

Table 2. LTC2444/LTC2445/LTC2448/LTC2449 Output Data Format

DIFFERENTIAL INPUT VOLTAGE V _{IN} *	BIT 31 EOC	BIT 30 DMY	BIT 29 SIG	BIT 28 MSB	BIT 27	BIT 26	BIT 25	 BIT 0
V _{IN} * ≥ 0.5 • V _{REF} **	0	0	1	1	0	0	0	 0
0.5 • V _{REF} ** − 1LSB	0	0	1	0	1	1	1	 1
0.25 • V _{REF} **	0	0	1	0	1	0	0	 0
0.25 • V _{REF} ** – 1LSB	0	0	1	0	0	1	1	 1
0	0	0	1	0	0	0	0	 0
-1LSB	0	0	0	1	1	1	1	 1
	0	0	0	1	1	0	0	 0
-0.25 • V _{REF} ** − 1LSB	0	0	0	1	0	1	1	 1
	0	0	0	1	0	0	0	 0
V _{IN} * < -0.5 • V _{REF} **	0	0	0	0	1	1	1	 1

^{*}The differential input voltage $V_{IN} = IN^+ - IN^-$. **The differential reference voltage $V_{REF} = REF^+ - REF^-$.

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Serial Clock Input/Output (SCK)

The serial clock signal present on SCK (Pin 38) is used to synchronize the data transfer. Each bit of data is shifted out the SDO pin on the falling edge of the serial clock.

In the Internal SCK mode of operation, the SCK pin is an output and the LTC2444/LTC2445/LTC2448/LTC2449 create their own serial clock. In the External SCK mode of operation, the SCK pin is used as input. The internal or external SCK mode is selected by tying $\overline{\text{EXT}}$ (Pin 3) LOW for external SCK and HIGH for internal SCK.

Serial Data Output (SDO)

The serial data output pin, SDO (Pin 37), provides the result of the last conversion as a serial bit stream (MSB first) during the data output state. In addition, the SDO pin is used as an end of conversion indicator during the conversion and sleep states.

When $\overline{\text{CS}}$ (Pin 36) is HIGH, the SDO driver is switched to a high impedance state. This allows sharing the serial interface with other devices. If $\overline{\text{CS}}$ is LOW during the convert or sleep state, SDO will output $\overline{\text{EOC}}$. If $\overline{\text{CS}}$ is LOW during the conversion phase, the $\overline{\text{EOC}}$ bit appears HIGH on the SDO pin. Once the conversion is complete, $\overline{\text{EOC}}$ goes LOW. The device remains in the sleep state until the first rising edge of SCK occurs while $\overline{\text{CS}}$ = LOW.

Chip Select Input (CS)

The active LOW chip select, \overline{CS} (Pin 36), is used to test the conversion status and to enable the data output transfer as described in the previous sections.

In addition, the $\overline{\text{CS}}$ signal can be used to trigger a new conversion cycle before the entire serial data transfer has been completed. The LTC2444/LTC2445/LTC2448/LTC2449 will abort any serial data transfer in progress and start a new conversion cycle anytime a LOW-to-HIGH transition is detected at the $\overline{\text{CS}}$ pin after the converter has entered the data output state.

Serial Data Input (SDI)

The serial data input (SDI, Pin 34) is used to select the speed/resolution and input channel of the LTC2444/LTC2445/LTC2448/LTC2449. SDI is programmed by a

serial input data stream under the control of SCK during the data output cycle, see Figure 3.

Initially, after powering up, the device performs a conversion with IN^+ = CH0, IN^- = CH1, OSR = 256 (output rate nominally 880Hz), and 1X speed mode (no latency). Once this first conversion is complete, the device enters the sleep state and is ready to output the conversion result and receive the serial data input stream programming the speed/resolution and input channel for the next conversion. At the conclusion of each conversion cycle, the device enters this state.

In order to change the speed/resolution or input channel, the first 3 bits shifted into the device are 101. This is compatible with the programming sequence of the LTC2414/LTC2418. If the sequence is set to 000 or 100, the following input data is ignored (don't care) and the previously selected speed/resolution and channel remain valid for the next conversion. Combinations other than 101, 100, and 000 of the 3 control bits should be avoided.

If the first 3 bits shifted into the device are 101, then the following 5 bits select the input channel for the following conversion (see Tables 3 and 4). The next 5 bits select the speed/resolution and mode 1X (no latency) 2X (double output rate with one conversion latency), see Table 5. If these 5 bits are set to all 0's, the previous speed remains selected for the next conversion. This is useful in applications requiring a fixed output rate/resolution but need to change the input channel. In this case, the timing and input sequence is compatible with the LTC2414/LTC2418.

When an update operation is initiated (the first 3 bits are 101) the first 5 bits are the channel address. The first bit, SGL, determines if the input selection is differential (SGL = 0) or single-ended (SGL = 1). For SGL = 0, two adjacent channels can be selected to form a differential input. For SGL = 1, one of 8 channels (LTC2444/LTC2445) or one of 16 channels (LTC2448/LTC2449) is selected as the positive input. The negative input is COM for all single ended operations. The remaining 4 bits (ODD, A2, A1, A0) determine which channel is selected. The LTC2448/LTC2449 use all 4 bits to select one of 16 different input channels (see Table 3) while in the case of the LTC2444/LTC2445, A2 is always 0, and the remaining 3 bits select one of 8 different input channels (see Table 4).



Table 3. Channel Selection for the LTC2448/LTC2449

	MUX	ADDR	ESS									CHANN	IEL SE	LECTIO	N						
SGL	ODD/ SIGN	A2	A1	A0	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	СОМ
0	0	0	0	0	IN+	IN-															
0	0	0	0	1			IN+	IN-													
0	0	0	1	0					IN+	IN-											
0	0	0	1	1							IN+	IN-									
0	0	1	0	0									IN+	IN-							
0	0	1	0	1											IN+	IN-					
0	0	1	1	0													IN+	IN-			
0	0	1	1	1															IN+	IN-	
0	1	0	0	0	IN-	IN+															
0	1	0	0	1			IN-	IN+													
0	1	0	1	0					IN-	IN+											
0	1	0	1	1							IN-	IN+									
0	1	1	0	0									IN-	IN+							
0	1	1	0	1											IN-	IN+					
0	1	1	1	0													IN-	IN+			
0	1	1	1	1															IN-	IN+	
1	0	0	0	0	IN+																IN-
1	0	0	0	1			IN+														IN-
1	0	0	1	0					IN+												IN-
1	0	0	1	1							IN+										IN-
1	0	1	0	0									IN+								IN-
1	0	1	0	1											IN+						IN-
1	0	1	1	0													IN+				IN-
1	0	1	1	1															IN+		IN-
1	1	0	0	0		IN+															IN-
1	1	0	0	1				IN+													IN-
1	1	0	1	0						IN+											IN-
1	1	0	1	1								IN+									IN-
1	1	1	0	0										IN+							IN-
1	1	1	0	1												IN+					IN-
1	1	1	1	0														IN+			IN-
1	1	1	1	1																IN+	IN-
*D-f-					L																

^{*}Default at power up



Table 4. Channel Selection for the LTC2444/LTC2445 (Bit A2 Should Always Be 0)

0 1 0 1 1	O IN ⁺	1 IN ⁻	2 IN ⁺	3	4	5	6	7	COM
1 0	IN+	IN ⁻	INI+						
0			INI+	- 1					
			IIV	IN-					
1					IN+	IN-			
							IN+	IN-	
0	IN ⁻	IN+							
1			IN-	IN+					
0					IN-	IN+			
1							IN-	IN+	
0	IN+								IN-
1			IN+						IN ⁻
0					IN+				IN ⁻
1							IN+		IN-
0		IN+							IN ⁻
1				IN+					IN-
0						IN+			IN-
4								1811	IN-
(1 0 1 0 1 1 0 0 1 1 0 0 1 1 1 0 1 1 1 1	1	1	1	1	1	1	1	1

^{*}Default at power up

Table 5. LTC2444/LTC2445/LTC2448/LTC2449 Speed/Resolution Selection

OSR3	OSR2	OSR1	OSRO	TWOX	RMS NOISE LTC2444/LTC2448	RMS NOISE LTC2445/LTC2449	ENOB LTC2444/LTC2448	ENOB LTC2445/LTC2449	OSR	LATENCY	
0	0	0	0	0	L102444/L102440	Keep Previous Speed/Resolution				LAILINGI	
0	0	0	1	0	23μV	23μV	17	17	64	none	
0	0	1	0	0	4.4μV	3.5μV	20.1	20.1	128	none	
0	0	1	1	0	2.8µV	2μV	20.8	21.3	256	none	
	1	0	0	0	2μV	 1.4μV	21.3	21.8	512	none	
	1	0	1	0	1.4µV	1.4μV 1μV	21.8	22.4	1024	none	
	1	1	0	0	1.1µV	750nV	22.1	22.9	2048	none	
	1	1	1	0	720nV	510nV	22.7	23.4	4096	none	
1	0	0	0	0	530nV	375nV	23.2	24	8192	none	
<u> </u>	0	0	1	0	350nV	250nV	23.8	24.4	16384	none	
	1	1	1	0	280nV	200nV	24.1	24.6	32768	none	
0	0	0	0	1	200111	Keep Previous Speed/Resolution					
0	0	0	1	1	23µV	23μV	17	17	64	1 cycle	
0	0	1	0	1	4.4µV	3.5µV	20.1	20.1	128	1 cycle	
0	0	1	1	1	2.8µV	2μV	20.8	21.3	256	1 cycle	
0	1	0	0	1	2μV	1.4µV	21.3	21.8	512	1 cycle	
0	1	0	1	1	1.4µV	 1μV	21.8	22.4	1024	1 cycle	
0	1	1	0	1	1.1µV	750nV	22.1	22.9	2048	1 cycle	
0	1	1	1	1	720nV	510nV	22.7	23.4	4096	1 cycle	
1	0	0	0	1	530nV	375nV	23.2	24	8192	1 cycle	
1	0	0	1	1	350nV	250nV	23.8	24.4	16384	1 cycle	
1	1	1	1	1	280nV	200nV	24.1	24.6	32768	1 cycle	



Speed Multiplier Mode

In addition to selecting the speed/resolution, a speed multiplier mode is used to double the output rate while maintaining the selected resolution. The last bit of the 5-bit speed/resolution control word (TWOX, see Table 5) determines if the output rate is 1X (no speed increase) or 2X (double the selected speed).

While operating in the 1X mode, the device combines two internal conversions for each conversion result in order to remove the ADC offset. Every conversion cycle, the offset and offset drift are transparently calibrated greatly simplifying the user interface. The resulting conversion result has no latency. The first conversion following a newly selected speed/resolution and input channel is valid. This is identical to the operation of the LTC2440, LTC2414 and LTC2418.

While operating in the 2X mode, the device performs a running average of the last two conversion results. This automatically removes the offset and drift of the device while increasing the output rate by 2X. The resolution (noise) remains the same. If a new channel is selected, the conversion result is valid for all conversions after the first conversion (one cycle latency). If a new speed/resolution is selected, the first conversion result is valid but the resolution (noise) is a function of the running average. All subsequent conversion results are valid. If the mode is changed from either 1X to 2X or 2X to 1X without changing the resolution or channel, the first conversion result is valid.

If an external buffer/amplifier circuit is used for the LTC2445/LTC2449, the 2X mode can be used to increase the settling time of the amplifier between readings. While operating in the 2X mode, the multiplexer output (input to the external buffer/amplifier) is switched at the end of each conversion cycle. Prior to concluding the data out/

in cycle, the analog multiplexer output is switched. This occurs at the end of the conversion cycle (just prior to the data output cycle) for auto calibration. The time required to read the conversion enables more settling time for the external buffer/amplifier. The offset/offset drift of the external amplifier is automatically removed by the converter's auto calibration sequence for both the 1X and 2X speed modes.

While operating in the 1X mode, if a new input channel is selected the multiplexer is switched on the falling edge of the 14th SCK (once the complete data input word is programmed). The remaining data output sequence time can be used to allow the external buffer/amplifier to settle.

BUSY

The BUSY output (Pin 2) is used to monitor the state of conversion, data output and sleep cycle. While the part is converting, the BUSY pin is HIGH. Once the conversion is complete, BUSY goes LOW indicating the conversion is complete and data out is ready. The part now enters the LOW power sleep state. BUSY remains LOW while data is shifted out of the device and SDI is shifted into the device. It goes HIGH at the conclusion of the data input/output cycle indicating a new conversion has begun. This rising edge may be used to flag the completion of the data read cycle.

Serial Interface Timing Modes

The LTC2444/LTC2445/LTC2448/LTC2449's 3- or 4-wire interface is SPI and MICROWIRE compatible. This interface offers several flexible modes of operation. These include internal/external serial clock, 3- or 4-wire I/O, single cycle conversion and autostart. The following sections describe each of these serial interface timing modes in detail. In all these cases, the converter can use the internal oscillator ($F_0 = LOW$) or an external oscillator connected to the F_0 pin. Refer to Table 6 for a summary.

Table 6. LTC2444/LTC2445/LTC2448/LTC2449 Interface Timing Modes

CONFIGURATION	SCK Source	CONVERSION CYCLE CONTROL	DATA Output Control	CONNECTION AND Waveforms
External SCK, Single Cycle Conversion	External	CS and SCK	CS and SCK	Figures 5, 6
External SCK, 2-Wire I/O	External	SCK	SCK	Figure 7
Internal SCK, Single Cycle Conversion	Internal	cs↓	cs↓	Figures 8, 9
Internal SCK, 2-Wire I/O, Continuous Conversion	Internal	Continuous	Internal	Figure 10



External Serial Clock, Single Cycle Operation (SPI/MICROWIRE Compatible)

This timing mode uses an external serial clock to shift out the conversion result and a \overline{CS} signal to monitor and control the state of the conversion cycle, see Figure 5.

The serial clock mode is selected by the EXT pin. To select the external serial clock mode, EXT must be tied low.

The serial data output pin (SDO) is Hi-Z as long as \overline{CS} is HIGH. At any time during the conversion cycle, \overline{CS} may be pulled LOW in order to monitor the state of the converter. While \overline{CS} is pulled LOW, \overline{EOC} is output to the SDO pin. $\overline{EOC} = 1$ (BUSY = 1) while a conversion is in progress and $\overline{EOC} = 0$ (BUSY = 0) if the device is in the sleep state.

Independent of \overline{CS} , the device automatically enters the low power sleep state once the conversion is complete.

When the device is in the sleep state ($\overline{EOC}=0$), its conversion result is held in an internal static shift register. The device remains in the sleep state until the first rising edge of SCK is seen. Data is shifted out the SDO pin on each falling edge of SCK. This enables external circuitry to latch the output on the rising edge of SCK. \overline{EOC} can be latched on the first rising edge of SCK and the last bit of the conversion result can be latched on the 32nd rising edge of SCK. On the 32nd falling edge of SCK, the device begins a new conversion. SDO goes HIGH ($\overline{EOC}=1$) and BUSY goes HIGH indicating a conversion is in progress.

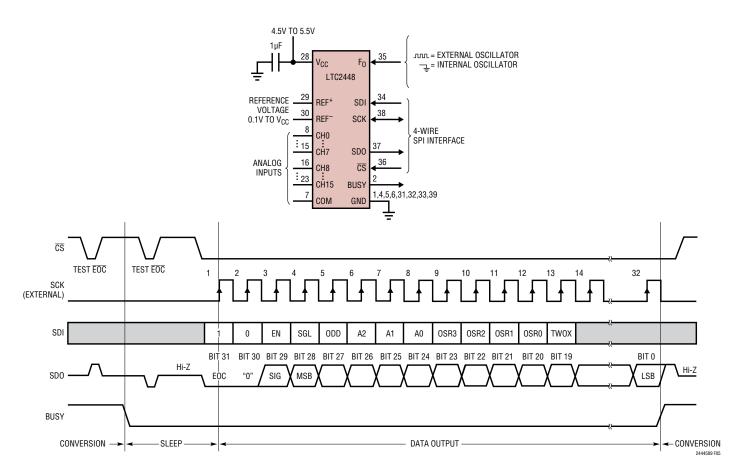


Figure 5. External Serial Clock, Single Cycle Operation



At the conclusion of the data cycle, \overline{CS} may remain LOW and EOC monitored as an end-of-conversion interrupt. Alternatively, \overline{CS} may be driven HIGH setting SDO to Hi-Z and BUSY monitored for the completion of a conversion. As described above, \overline{CS} may be pulled LOW at any time in order to monitor the conversion status on the SDO pin.

Typically, \overline{CS} remains LOW during the data output state. However, the data output state may be aborted by pulling \overline{CS} HIGH anytime between the fifth falling edge and the 32nd falling edge of SCK, see Figure 6. On the rising edge of \overline{CS} , the device aborts the data output state and

immediately initiates a new conversion. Thirteen serial input data bits are required in order to properly program the speed/resolution and input channel. If the data output sequence is aborted prior to the 13th rising edge of SCK, the new input data is ignored, and the previously selected speed/resolution and channel are used for the next conversion cycle. This is useful for systems not requiring all 32 bits of output data, aborting an invalid conversion cycle or synchronizing the start of a conversion. If a new channel is being programmed, the rising edge of $\overline{\text{CS}}$ must come after the 14th falling edge of SCK in order to store the data input sequence.

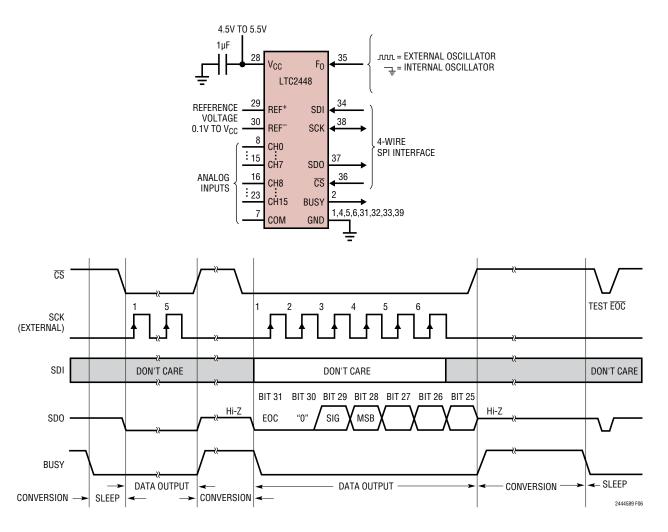


Figure 6. External Serial Clock, Reduced Output Data Length

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External Serial Clock, 2-Wire I/O

This timing mode utilizes a 2-wire serial I/O interface. The conversion result is shifted out of the device by an externally generated serial clock (SCK) signal, see Figure 7. $\overline{\text{CS}}$ may be permanently tied to ground, simplifying the user interface or isolation barrier. The external serial clock mode is selected by tying $\overline{\text{EXT}}$ LOW.

Since $\overline{\text{CS}}$ is tied LOW, the end-of-conversion ($\overline{\text{EOC}}$) can be continuously monitored at the SDO pin during the convert and sleep states. Conversely, BUSY (Pin 2) may be used to monitor the status of the conversion cycle. $\overline{\text{EOC}}$ or BUSY may be used as an interrupt to an external control-

ler indicating the conversion result is ready. $\overline{EOC}=1$ (BUSY = 1) while the conversion is in progress and $\overline{EOC}=0$ (BUSY = 0) once the conversion enters the low power sleep state. On the falling edge of \overline{EOC} /BUSY, the conversion result is loaded into an internal static shift register. The device remains in the sleep state until the first rising edge of SCK. Data is shifted out the SDO pin on each falling edge of SCK enabling external circuitry to latch data on the rising edge of SCK. \overline{EOC} can be latched on the first rising edge of SCK. On the 32nd falling edge of SCK, SDO and BUSY go HIGH ($\overline{EOC}=1$) indicating a new conversion has begun.

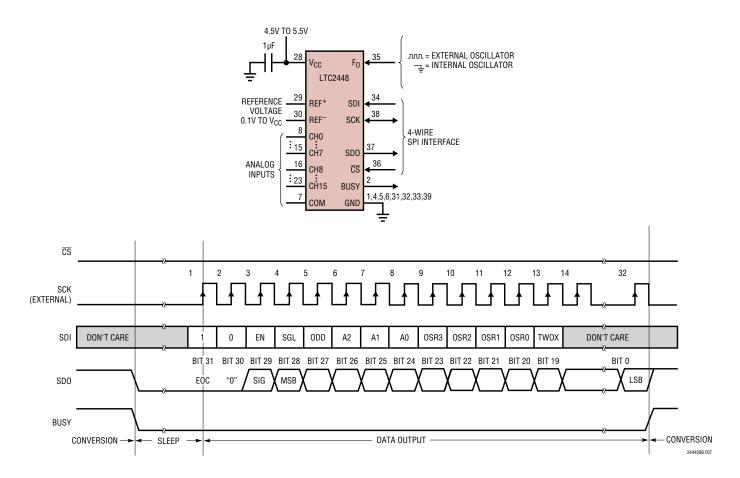


Figure 7. External Serial Clock, $\overline{CS} = 0$ Operation (2-Wire)



Internal Serial Clock, Single Cycle Operation

This timing mode uses an internal serial clock to shift out the conversion result and a \overline{CS} signal to monitor and control the state of the conversion cycle, see Figure 8.

In order to select the internal serial clock timing mode, the $\overline{\text{EXT}}$ pin must be tied HIGH.

The serial data output pin (SDO) is Hi-Z as long as \overline{CS} is HIGH. At any time during the conversion cycle, \overline{CS} may be pulled LOW in order to monitor the state of the converter. Once \overline{CS} is pulled LOW, SCK goes LOW and \overline{EOC} is output to the SDO pin. \overline{EOC} = 1 while a conversion is in progress and \overline{EOC} = 0 if the device is in the sleep state. Alternatively, BUSY (Pin 2) may be used to monitor the status of the conversion in progress. BUSY is HIGH during the

conversion and goes LOW at the conclusion. It remains LOW until the result is read from the device.

When testing \overline{EOC} , if the conversion is complete (\overline{EOC} = 0), the device will exit the sleep state and enter the data output state if \overline{CS} remains LOW. In order to prevent the device from exiting the low power sleep state, \overline{CS} must be pulled HIGH before the first rising edge of SCK. In the internal SCK timing mode, SCK goes HIGH and the device begins outputting data at time $t_{EOCtest}$ after the falling edge of \overline{CS} (if \overline{EOC} = 0) or $t_{EOCtest}$ after \overline{EOC} goes LOW (if \overline{CS} is LOW during the falling edge of \overline{EOC}). The value of $t_{EOCtest}$ is 500ns. If \overline{CS} is pulled HIGH before time $t_{EOCtest}$, the device remains in the sleep state. The conversion result is held in the internal static shift register.

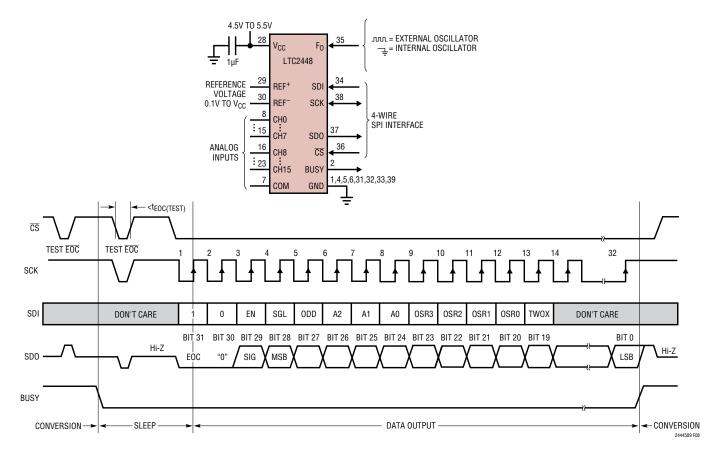


Figure 8. Internal Serial Clock, Single Cycle Operation

LINEAR TECHNOLOGY

If $\overline{\text{CS}}$ remains LOW longer than t_{EOCtest} , the first rising edge of SCK will occur and the conversion result is serially shifted out of the SDO pin. The data output cycle begins on this first rising edge of SCK and concludes after the 32nd rising edge. Data is shifted out the SDO pin on each falling edge of SCK. The internally generated serial clock is output to the SCK pin. This signal may be used to shift the conversion result into external circuitry. $\overline{\text{EOC}}$ can be latched on the first rising edge of SCK and the last bit of the conversion result on the 32nd rising edge of SCK. After the 32nd rising edge, SDO goes HIGH ($\overline{\text{EOC}}$ = 1), SCK stays HIGH and a new conversion starts.

Typically, $\overline{\text{CS}}$ remains LOW during the data output state. However, the data output state may be aborted by pulling

 $\overline{\text{CS}}$ HIGH anytime between the first and 32nd rising edge of SCK, see Figure 9. On the rising edge of $\overline{\text{CS}}$, the device aborts the data output state and immediately initiates a new conversion. This is useful for systems not requiring all 32 bits of output data, aborting an invalid conversion cycle, or synchronizing the start of a conversion. Thirteen serial input data bits are required in order to properly program the speed/resolution and input channel. If the data output sequence is aborted prior to the 13th rising edge of SCK, the new input data is ignored, and the previously selected speed/resolution and channel are used for the next conversion cycle. If a new channel is being programmed, the rising edge of $\overline{\text{CS}}$ must come after the 14th falling edge of SCK in order to store the data input sequence.

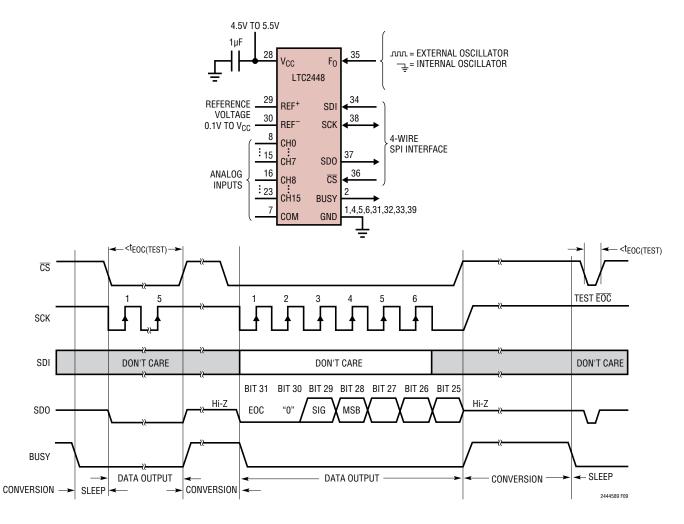


Figure 9. Internal Serial Clock, Reduced Data Output Length



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Internal Serial Clock, 2-Wire I/O, Continuous Conversion

This timing mode uses a 2-wire, all output (SCK and SDO) interface. The conversion result is shifted out of the device by an internally generated serial clock (SCK) signal, see Figure 10. $\overline{\text{CS}}$ may be permanently tied to ground, simplifying the user interface or isolation barrier. The internal serial clock mode is selected by tying $\overline{\text{EXT}}$ HIGH.

During the conversion, the SCK and the serial data output pin (SDO) are HIGH (\overline{EOC} = 1) and BUSY = 1. Once the conversion is complete, SCK, BUSY and SDO go LOW (\overline{EOC} = 0) indicating the conversion has finished and the device

has entered the low power sleep state. The part remains in the sleep state a minimum amount of time (≈ 500 ns) then immediately begins outputting data. The data output cycle begins on the first rising edge of SCK and ends after the 32nd rising edge. Data is shifted out the SDO pin on each falling edge of SCK. The internally generated serial clock is output to the SCK pin. This signal may be used to shift the conversion result into external circuitry. \overline{EOC} can be latched on the first rising edge of SCK and the last bit of the conversion result can be latched on the 32nd rising edge of SCK. After the 32nd rising edge, SDO goes HIGH ($\overline{EOC} = 1$) indicating a new conversion is in progress. SCK remains HIGH during the conversion.

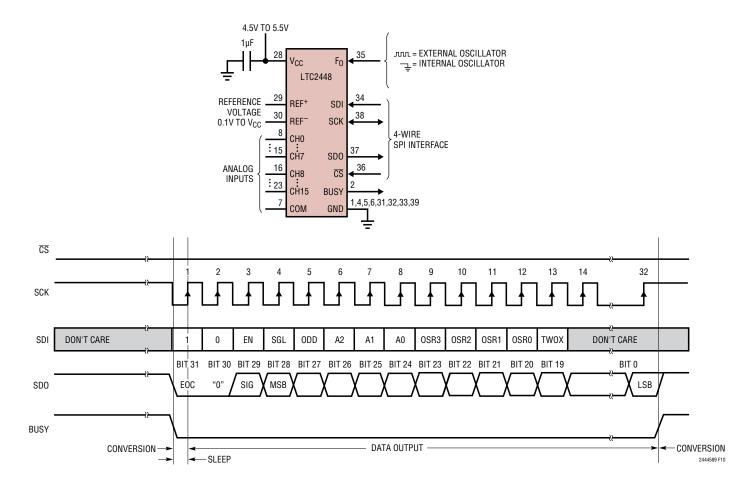


Figure 10. Internal Serial Clock, Continuous Operation

LINEAR

Normal Mode Rejection and Antialiasing

One of the advantages delta-sigma ADCs offer over conventional ADCs is on-chip digital filtering. Combined with a large oversampling ratio, the LTC2444/LTC2445/LTC2448/LTC2449 significantly simplify antialiasing filter requirements.

The LTC2444/LTC2445/LTC2448/LTC2449's speed/resolution is determined by the over sample ratio (OSR) of the on-chip digital filter. The OSR ranges from 64 for 3.5kHz output rate to 32,768 for 6.9Hz (in No Latency mode) output rate. The value of OSR and the sample rate f_S determine the filter characteristics of the device. The first NULL of the digital filter is at f_N and multiples of f_N where $f_N = f_S/OSR$, see Figure 11 and Table 7. The rejection at the frequency $f_N \pm 14\%$ is better than 80dB, see Figure 12.

If F_0 is grounded, f_S is set by the on-chip oscillator at 1.8MHz (over supply and temperature variations). At an OSR of 32,768, the first NULL is at f_N = 55Hz and the no latency output rate is $f_N/8$ = 6.9Hz. At the maximum OSR, the noise performance of the device is 280nV_{RMS} (LTC2444/LTC2448) and 200nV_{RMS} (LTC2445/LTC2449)

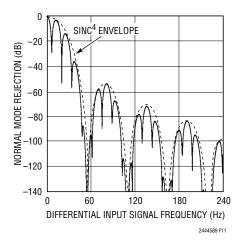


Figure 11. LTC2444/LTC2445/LTC2448/LTC2449 Normal Mode Rejection (Internal Oscillator)

Table 7. OSR vs Notch Frequency (f_N) (with Internal Oscillator Running at 9MHz)

OSR	NOTCH (f _N)
64	28.16kHz
128	14.08kHz
256	7.04kHz
512	3.52kHz
1024	1.76kHz
2048	880Hz
4096	440Hz
8192	220Hz
16384	110Hz
32768*	55Hz
	*

^{*}Simultaneous 50/60Hz rejection

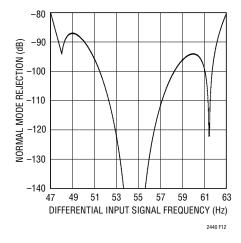


Figure 12. LTC2444/LTC2445/LTC2448/LTC2449 Normal Mode Rejection (Internal Oscillator)

with better than 80dB rejection of 50Hz ±2% and 60Hz ±2%. Since the OSR is large (32,768) the wide band rejection is extremely large and the antialiasing requirements are simple. The first multiple of f_S occurs at 55Hz • 32,768 = 1.8MHz, see Figure 13.

The first NULL becomes $f_N = 7.04 \text{kHz}$ with an OSR of 256 (an output rate of 880Hz) and F_0 grounded. While the NULL has shifted, the sample rate remains constant. As a result of constant modulator sampling rate, the linearity, offset and full-scale performance remains unchanged as does the first multiple of f_S .

The sample rate f_S and NULL f_N , may also be adjusted by driving the F_0 pin with an external oscillator. The sample rate is $f_S = f_{EOSC}/5$, where f_{EOSC} is the frequency of the clock applied to F_0 . Combining a large OSR with a reduced sample rate leads to notch frequencies f_N near DC while maintaining simple antialiasing requirements. A 100kHz

clock applied to F_0 results in a NULL at 0.6Hz plus all harmonics up to 20kHz, see Figure 14. This is useful in applications requiring digitalization of the DC component of a noisy input signal and eliminates the need of placing a 0.6Hz filter in front of the ADC.

An external oscillator operating from 100kHz to 12MHz can be implemented using the LTC1799 (resistor set SOT-23 oscillator), see Figure 17. By floating pin 4 (DIV) of the LTC1799, the output oscillator frequency is:

$$f_{OSC} = 10MHz \cdot \left(\frac{10k}{10 \cdot R_{SET}}\right)$$

The normal mode rejection characteristic shown in Figure 13 is achieved by applying the output of the LTC1799 (with R_{SET} = 100k) to the F_0 pin on the LTC2444/LTC2445/LTC2449 with SDI tied HIGH (OSR = 32768).

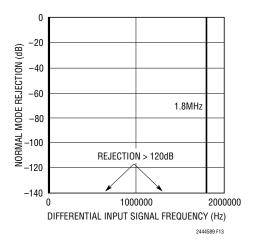


Figure 13. LTC2444/LTC2445/LTC2448/LTC2449 Normal Mode Rejection (Internal Oscillator)

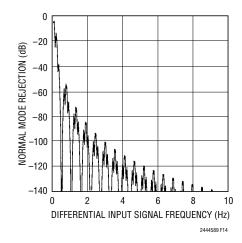


Figure 14. LTC2444/LTC2445/LTC2448/LTC2449 Normal Mode Rejection (External Oscillator at 90kHz)

LINEAR TECHNOLOGY

Reduced Power Operation

In addition to adjusting the speed/resolution of the LTC2444/LTC2445/LTC2448/LTC2449, the speed/resolution/power dissipation may also be adjusted using the automatic sleep mode. During the conversion cycle, the LTC2444/LTC2445/LTC2448/LTC2449 draw 8mA supply current independent of the programmed speed. Once the conversion cycle is completed, the device automatically enters a low power sleep state drawing 8 μ A. The device remains in this state as long as $\overline{\text{CS}}$ is HIGH and data is not shifted out. By adjusting the duration of the sleep state (hold $\overline{\text{CS}}$ HIGH longer) and the duration of the conversion cycle (programming OSR) the DC power dissipation can be reduced, see Figure 15.

Average Input Current

The LTC2444/LTC2448 switch the input and reference to a 2pF capacitor at a frequency of 1.8MHz. A simplified equivalent circuit is shown in Figure 16. The sample capacitor for the LTC2445/LTC2449 is 4pF, and its average input current is externally buffered from the input source.

The average input and reference currents can be expressed in terms of the equivalent input resistance of the sample capacitor, where: Req = $1/(f_{SW} \cdot Ceq)$

When using the internal oscillator, f_{SW} is 1.8MHz and the equivalent resistance is approximately 110k Ω .

Input Bandwidth and Frequency Rejection

The combined effect of the internal SINC⁴ digital filter and the digital and analog autocalibration circuits determines the LTC2444/LTC2445/LTC2448/LTC2449 input bandwidth

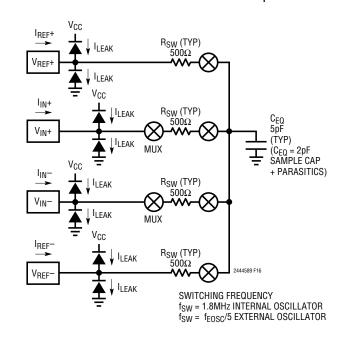


Figure 16. LTC2444/LTC2448 Input Structure

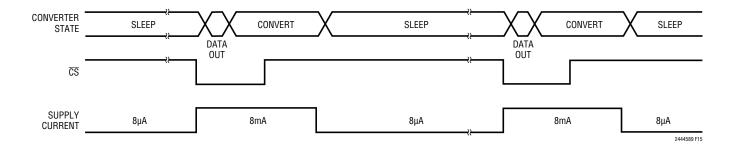


Figure 15. Reduced Power Timing Mode



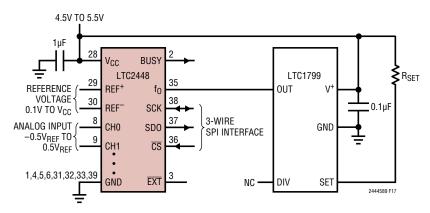


Figure 17. Simple External Clock Source

and rejection characteristics. The digital filter's response can be adjusted by setting the oversample ratio (OSR) through the SPI interface or by supplying an external conversion clock to the $F_{\rm O}$ pin.

Table 8 lists the properties of the LTC2444/LTC2445/LTC2448/LTC2449 with various combinations of oversample ratio and clock frequency. Understanding these properties is the key to fine tuning the characteristics of the LTC2444/LTC2445/LTC2448/LTC2449 to the application.

Maximum Conversion Rate

The maximum conversion rate is the fastest possible rate at which conversions can be performed.

First Notch Frequency

This is the first notch in the $SINC^4$ portion of the digital filter and depends on the F_0 clock frequency and the oversample ratio. Rejection at this frequency and its multiples (up to the modulator sample rate of 1.8MHz) exceeds 120dB. This is 8 times the maximum conversion rate.

Table 8. Performance vs Oversample Ratio

OVER-			*RMS (V _{REF} = 5V)		MAXIMUM CONVERSION RATE (sps)			FIRST NOTCH FREQUENCY (Hz)		EFFECTIVE NOISE BW (Hz)		-3dB POINT (Hz)	
RATIO (OSR)	NOISE LTC2444/ LTC2448	NOISE LTC2445/ LTC2449	LTC2444 LTC2449	LTC2445/ LTC2449	Internal Clock		External f ₀ (2X Mode) [f ₀ /x]		External f ₀ [f ₀ /x]	Internal 9MHz Clock	External f ₀ [f ₀ /x]	Internal Clock	External f ₀ [f ₀ /x]
64	23μV	23μV	17	17	2816.35	f _ø /2738	f _o /1458	28125	f ₀ /320	3148	f ₀ /2860	1696	f _o /5310
128	4.5µV	3.5µV	20.1	20	1455.49	f _o /5298	f ₀ /2738	14062.5	f ₀ /640	1574	f _o /5720	848	f ₀ /10600
256	2.8µV	2µV	20.8	21.3	740.18	f ₀ /10418	f _o /5298	7031.3	f _o /1280	787	f ₀ /11440	424	f ₀ /21200
512	2μV	1.4µV	21.3	21.8	373.28	f ₀ /20658	f _o /10418	3515.6	f _o /2560	394	f ₀ /22840	212	f ₀ /42500
1024	1.4µV	1µV	21.8	22.4	187.45	f ₀ /41138	f _o /20658	1757.8	f _o /5120	197	f ₀ /45690	106	f ₀ /84900
2048	1.1µV	750nV	22.1	22.9	93.93	f ₀ /82098	f ₀ /41138	878.9	f ₀ /10200	98.4	f _o /91460	53	f ₀ /170000
4096	720nV	510nV	22.7	23.4	47.01	f ₀ /164018	f ₀ /82098	439.5	f _o /20500	49.2	f ₀ /183000	26.5	f ₀ /340000
8192	530nV	375nV	23.2	24	23.52	f ₀ /327858	f _o /164018	219.7	f ₀ /41000	24.6	f ₀ /366000	13.2	f _o /679000
16384	350nV	250nV	23.8	24.4	11.76	f ₀ /655538	f ₀ /327858	109.9	f ₀ /81900	12.4	f ₀ /731000	6.6	f ₀ /1358000
32768	280nV	200nV	24.1	24.6	5.88	f ₀ /1310898	f ₀ /655538	54.9	f ₀ /163800	6.2	f ₀ /1463000	3.3	f ₀ /2717000

^{*}ADC noise increases by approximately $\sqrt{2}$ when OSR is decreased by a factor of 2 for OSR 32768 to OSR 256. The ADC noise at OSR 128 and OSR 64 include effects from internal modulator quantization noise.

TECHNOLOGY TECHNOLOGY

Effective Noise Bandwidth

The LTC2444/LTC2445/LTC2448/LTC2449 has extremely good input noise rejection from the first notch frequency all the way out to the modulator sample rate (typically 1.8MHz). Effective noise bandwidth is a measure of how the ADC will reject wideband input noise up to the modulator sample rate. The example on the following page shows how the noise rejection of the LTC2444/LTC2445/LTC2448/LTC2449 reduces the effective noise of an amplifier driving its input.

Example: If an amplifier (e.g. LT1219) driving the input of an LTC2444/LTC2445/LTC2448/LTC2449 has wideband noise of $33nV/\sqrt{Hz}$, band-limited to 1.8MHz, the total noise entering the ADC input is:

$$33 \text{nV}/\sqrt{\text{Hz}} \cdot \sqrt{1.8 \text{MHz}} = 44.3 \mu \text{V}.$$

When the ADC digitizes the input, its digital filter filters out the wideband noise from the input signal. The noise reduction depends on the oversample ratio which defines the effective bandwidth of the digital filter.

At an oversample of 256, the noise bandwidth of the ADC is 787Hz which reduces the total amplifier noise to:

$$33 \text{nV} / \sqrt{\text{Hz}} \cdot \sqrt{787 \text{Hz}} = 0.93 \mu \text{V}.$$

The total noise is the RMS sum of this noise with the $2\mu V$ noise of the ADC at OSR=256.

$$\sqrt{(0.93\mu V)^2 + (2\mu V)^2} = 2.2\mu V.$$

Increasing the oversample ratio to 32768 reduces the noise bandwidth of the ADC to 6.2Hz which reduces the total amplifier noise to:

$$33\text{nV}/\sqrt{\text{Hz}} \cdot \sqrt{6.2\text{Hz}} = 82\text{nV}.$$

The total noise is the RMS sum of this noise with the 200nV noise of the ADC at OSR = 32768.

$$\sqrt{(82\text{nV})^2 + (200\text{nV})^2} = 216\text{nV}.$$

In this way, the digital filter with its variable oversampling ratio can greatly reduce the effects of external noise sources.

Automatic Offset Calibration of External Buffers/Amplifiers

The LTC2445/LTC2449 enable an external amplifier to be inserted between the multiplexer output and the ADC input. This enables one external buffer/amplifier circuit to be shared between all 17 analog inputs (16 single-ended or 8 differential). The LTC2445/LTC2449 perform an internal offset calibration every conversion cycle in order to remove the offset and drift of the ADC. This calibration is performed through a combination of front end switching and digital processing. Since the external amplifier is placed between the multiplexer and the ADC, it is inside the correction loop. This results in automatic offset correction and offset drift removal of the external amplifier.

The LT1368 is an excellent amplifier for this function. It has rail-to-rail inputs and outputs, and it operates on a single 5V supply. Its open-loop gain is 1M and its input bias current is 10nA. It also requires at least a $0.1\mu F$ load capacitor for compensation. It is this feature that sets it apart from other amplifiers—the load capacitor attenuates sampling glitches from the LTC2445/LTC2449 ADCIN terminals, allowing it to achieve full performance of the ADC with high impedance at the multiplexer inputs.

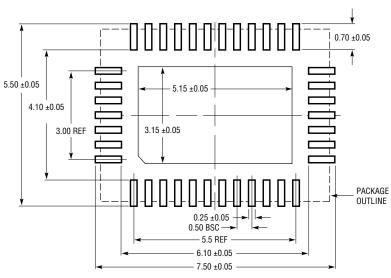
Another benefit of the LT1368 is that it can be powered from supplies equal to or greater than that of the ADC. This can allow the inputs to span the entire absolute maximum of GND - 0.3V to V_{CC} + 0.3V. Using a positive supply of 7.5V to 10V and a negative supply of -2.5 to -5V gives the amplifier plenty of headroom over the LTC2445/LTC2449 input range.

PACKAGE DESCRIPTION

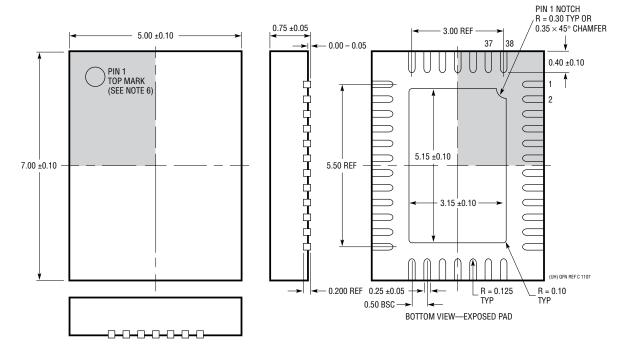
Please refer to http://www.linear.com/product/LTC2444#packaging for the most recent package drawings.

UHF Package 38-Lead Plastic QFN (5mm × 7mm)

(Reference LTC DWG # 05-08-1701 Rev C)



RECOMMENDED SOLDER PAD LAYOUT APPLY SOLDER MASK TO AREAS THAT ARE NOT SOLDERED



NOTE:

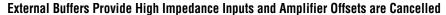
- 1. DRAWING CONFORMS TO JEDEC PACKAGE OUTLINE M0-220 VARIATION WHKD 2. DRAWING NOT TO SCALE
- 3. ALL DIMENSIONS ARE IN MILLIMETERS
- 4. DIMENSIONS OF EXPOSED PAD ON BOTTOM OF PACKAGE DO NOT INCLUDE MOLD FLASH, MOLD FLASH, IF PRESENT, SHALL NOT EXCEED 0.20mm ON ANY SIDE 5. EXPOSED PAD SHALL BE SOLDER PLATED 6. SHADED AREA IS ONLY A REFERENCE FOR PIN 1 LOCATION
- ON THE TOP AND BOTTOM OF PACKAGE

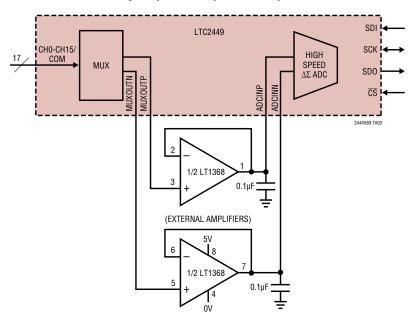
REVISION HISTORY (Revision history begins at Rev C)

REV	DATE	DESCRIPTION	PAGE NUMBER
С	01/17	Updated Max values for f _{EOSC}	5
		Updated formula for t _{CONV}	5
		Updated Note 13	5
		Inserted Figure 4, Input Range	11
		Revised Table 8, Performance vs Oversample Ratio	26



TYPICAL APPLICATION





RELATED PARTS

PART NUMBER	DESCRIPTION	COMMENTS
LT®1025	Micropower Thermocouple Cold Junction Compensator	80µA Supply Current, 0.5°C Initial Accuracy
LTC1043	Dual Precision Instrumentation Switched Capacitor Building Block	Precise Charge, Balanced Switching, Low Power
LTC1050	Precision Chopper Stabilized Op Amp	No External Components 5μV Offset, 1.6μV _{P-P} Noise
LT1236A-5	Precision Bandgap Reference, 5V	0.05% Max, 5ppm/°C Drift
LT1461	Micropower Series Reference, 2.5V	0.04% Max, 3ppm/°C Max Drift
LTC1592	Ultraprecise 16-Bit SoftSpan™ DAC	Six Programmable Output Ranges
LTC1655	16-Bit Rail-to-Rail Micropower DAC	±1LSB DNL, 600μA, Internal Reference, SO-8
LTC1799	Resistor Set SOT-23 Oscillator	Single Resistor Frequency Set
LTC2053	Rail-to-Rail Instrumentation Amplifier	10μV Offset with 50nV/°C Drift, 2.5μV _{P-P} Noise 0.01Hz to 10Hz
LTC2412	2-Channel, Differential Input, 24-Bit, No Latency $\Delta\Sigma$ ADC	0.16ppm Noise, 2ppm INL, 200μA
LTC2415	1-Channel, Differential Input, 24-Bit, No Latency $\Delta\Sigma$ ADC	0.23ppm Noise, 2ppm INL, 2X Speed Mode
LTC2414/LTC2418	4-/8-Channel, Differential Input, 24-Bit, No Latency $\Delta\Sigma$ ADC	0.2ppm Noise, 2ppm INL, 200μA
LTC2430/LTC2431	1-Channel, Differential Input, 20-Bit, No Latency $\Delta\Sigma$ ADC	0.56ppm Noise, 3ppm INL, 200μA
LTC2436-1	2-Channel, Differential Input, 16-Bit, No Latency $\Delta\Sigma$ ADC	800nV _{RMS} Noise, 0.12LBS INL, 0.006LBS Offset, 200μA
LTC2440	1-Channel, Differential Input, High Speed/Low Noise, 24-Bit, No Latency $\Delta\Sigma$ ADC	2μV _{RMS} Noise at 880Hz, 200nV _{RMS} Noise at 6.9Hz, 0.005% INL, Up to 3.5kHz Output Rate